

NORTON

SAINT-GOBAIN

CATALOG #330

REFINISHING PRODUCTS FOR THE
**AUTOMOTIVE
AFTERMARKET**

QUALITY THAT PAYS™


SAINT-GOBAIN

Our Mission

We offer powerful, precise, user-friendly solutions for the automotive aftermarket. By working closely with end-users and distributing partners, we design and provide customized solutions to secure the best option for performance, cost and safety.

Our Expertise

Norton is the leading brand of Saint-Gobain Abrasives, with more than 135 years of experience in manufacturing abrasives.

We are committed to providing access to our experts' knowledge whenever you need it. Whether it is through our ongoing training programs, or through on-line expert articles, you can stay up-to-date with Norton where and when you need it.

Bring us your abrasive challenges, we have solutions!

Our Commitment

Take Norton for a Test Drive!

Norton is 100% committed to bringing the best performing products to body shops at a fair price.

You can test drive Norton products in your shop when it's convenient for you. Simply let your Norton salesperson know when you'd like to test Norton in your shop. Our Test Drive program allows the technicians to do their regular work, without interruption, using Norton products at no cost in "real world" conditions. You're the final judge of performance.

At the end of the day, the Norton salesperson will review the results, provide you with potential cost savings and convert the shop to Norton products if you like what you see.

There has never been a better time to look at ways to increase productivity and to reduce costs at absolutely no risk to you. If you'd like to take a test drive please email norton.automotive@saint-gobain.com

Our Connection

Norton Distributors can use the myAbrasive system for ordering all your products much easier, 24/7. Access order history, request quotes, make bulk orders, get detailed product information and more!

Phone: 877-447-5353























Email: myAbrasive.na@saint-gobain.com

Our Reach

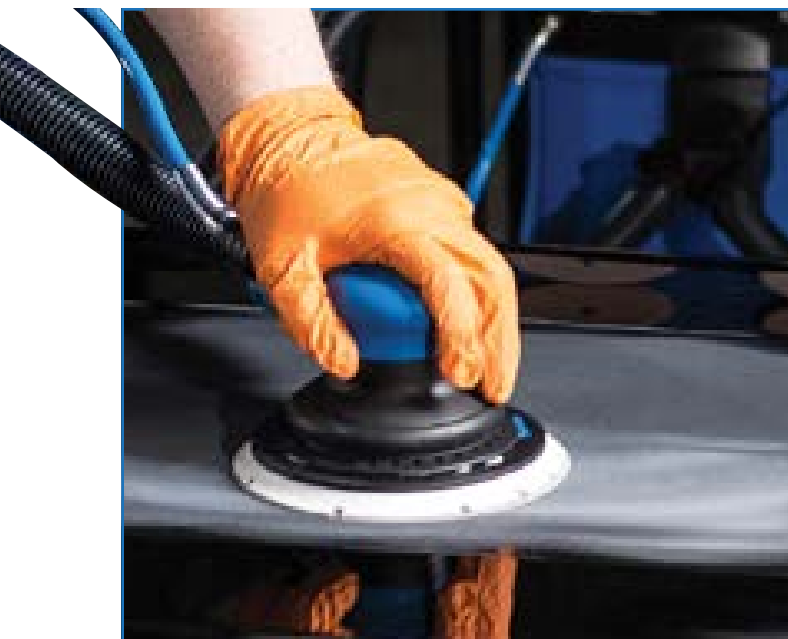
Visit our website at www.nortonabrasives.com for a more comprehensive outline of products, safety and application information. We continually update it with our most current information.

Connect with us on social spaces:



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Ultimate
strength

Continually
sharper edges




Maximum
dust extraction

- Ultra-premium ceramic grain boosts performance with extremely sharp edges
- All-new exclusive backing provides extraordinary strength with tear resistance
- Norton No-Fil water-based stearate coating ensures you get a superior finish
- Norton A995 Blaze removes over 30% more material with considerably less dust



Hook and Loop Non-Vacuum and Multi-Air Cyclonic

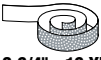

Norton Blaze A995 starts with the finest design essentials of ultra-premium ceramic grain, proprietary high-strength backing and prevailing anti-clog coating. Then, we add some serious muscle with our most-advanced vacuum science to deliver the ultimate powerhouse of paper discs.

			
	6"	5" MULTI-AIR CYCLONIC	6" MULTI-AIR CYCLONIC
GRIT	PART #	PART #	PART #
P400D	—	—	636425 97517
P320D	—	—	636425 97516
P220D	636425 97514	636425 97504	636425 97509
P180D	636425 97513	636425 97503	636425 97508
P150D	636425 97512	636425 97502	636425 97507
P120D	636425 97511	636425 97501	636425 97506
P80D	636425 97510	636425 97500	636425 97505
P40D*	—	—	636425 97515*
P60	—	—	636425 97519
Pkg/Case	50/4	50/4	50/4 *25/4 (25 discs per pkg, 4 pkg per case)



Hook and Loop Multi-Air Cyclonic Sheet Rolls

The innovative laser-converted rolls feature the same Cyclonic spiral hole-design found on the Multi-Air Cyclonic disc range which optimizes dust extraction while reducing surface imperfections. The new hole-design does not need to be lined up with the holes on the vacuum file boards or hand blocks to achieve optimal performance so changeover is fast and easy. In addition the rolls are perforated every 2-3/4" to allow it to be torn easily to fit multiple file board lengths.

		
	2-3/4" x 13 YD PERFORATED ROLL	2-3/4" x 9 YD PERFORATED ROLL
GRIT	PART #	PART #
P400D	776960 30001	—
P320D	776960 30000	—
P220D	699573 08903	—
P180D	699573 08902	—
P150D	699573 08901	—
P120D	699573 08900	—
P80D	699573 08899	—
P40D	—	699573 65500
Pkg/Case	1/4	1/4



SG
ceramic grain

Unique fiber-
reinforced latex/
paper backing







Superior cut on
scratch-resistant clears and
hard-to-sand primers

- Norton SG ceramic grain has a quicker/cooler cut with greater longevity and superior cut on scratch-resistant clears and hard-to-sand primers
- Unique fiber-reinforced latex/paper backing is flexible with increased durability for easy removal with maximum tear resistance
- Norton No-Fil water-based stearate improves load resistance and extends life

Multi-Air Cyclonic and Non-Vacuum Discs

Norton Dry Ice A975 hook and loop discs with Norton SG ceramic grain are ideal for hard-to-sand and self-healing clears. Norton Multi-Air Cyclonic discs provide maximum dust extraction. Norton Dry Ice A975 also works well on composite material, aluminum, and other difficult-to-sand surfaces.



						
	3"	5"	6"	3" MULTI-AIR CYCLONIC	5" MULTI-AIR CYCLONIC	6" MULTI-AIR CYCLONIC
GRIT	PART #	PART #	PART #	PART #	PART #	PART #
P1500B	636425 06002	—	636425 06377	—	—	—
P1000B	—	—	636425 06375	776960 95016	776960 07795	776960 07788
P800B	—	662544 80232	636425 06204	776960 95015	776960 07793	776960 07787
P600B	—	666233 05616	636425 06203	776960 95014	776960 07791	776960 07786
P500B	—	662544 80233	636425 06202	776960 95013	776960 07768	776960 07785
P400B	—	662611 49537	662611 49542	776960 95012	776960 07765	776960 07784
P320B	—	662611 49538	662611 49543	776960 95011	776960 07763	776960 07781
P280B	—	—	—	—	—	776960 07778
P240B	—	662611 49540	662611 49545	776960 95010	—	776960 07777
P220B	—	662611 49541	662611 49546	776960 95009	776960 07757	776960 07776
P180B	—	662611 40518	662611 40528	776960 95008	776960 07756	776960 07775
P150B	—	662611 40519	662611 40529	776960 95007	776960 07755	776960 07774
P120C	—	662611 40520	662611 40530	776960 95006	776960 07753	776960 07773
P100C	—	662611 40521	662611 40531	—	—	—
P80C	—	662611 40522	662611 40532	776960 95005	776960 07745	776960 07770
Pkg/Case	50/4	50/4	50/4	50/4	50/4	50/4

Dry Ice A975 Ceramic



PSA Disc Rolls

Norton Dry Ice A975 PSA (pressure sensitive adhesive) link disc rolls with patented Norton SG ceramic grain are the perfect solution for hard-to-sand and self-healing clears. Norton Dry Ice A975 also works well on composite material, aluminum, and other difficult-to-sand surfaces.

GRIT	5"	6"
	PART #	PART #
P800B	—	636425 06200
P600B	—	636425 06199
P500B	—	636425 06198
P400B	—	662611 55373
P320B	—	662611 55374
P240B	—	662611 55376
P220B	662611 42474	662611 48340
P180B	662611 40498	662611 40508
P150B	—	662611 40509
P120C	—	662611 40510
P100C	—	662611 40511
P80C	662611 40502	662611 40512
Pkg/Case	100/4	100/4



Hook and Loop Sheet Rolls

Norton Multi-Air Cyclonic and Dry Ice A975 continuous rolls minimize excess waste for board file papers while offering the benefits of a hook and loop system that can be re-used multiple times. The new hole-design does not need to be lined up with the holes on vacuum file boards or hand blocks to achieve optimal performance.

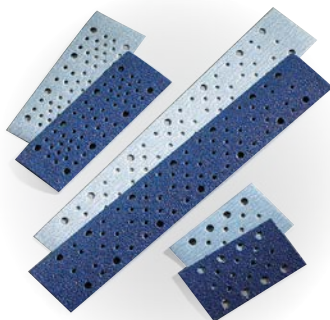
GRIT	2-3/4" x 13 YDS	2-3/4" x 13 YDS MULTI-AIR CYCLONIC	4-1/2" x 13 YDS MULTI-AIR CYCLONIC
	PART #	PART #	PART #
P600B	666233 29548	636425 06124	—
P500B	666233 29547	636425 06123	—
P400B	666233 29518	636425 06122	662611 56071
P320B	636425 06255	636425 06121	662611 56070
P240B	—	636425 06120	—
P220B	636425 06256	636425 06119	636425 04663
P180B	636425 06257	636425 06118	662611 56067
P150B	—	636425 06117	662611 56066
P120C	636425 06259	636425 06114	662611 56065
P80C	636425 06261	636425 06113	662611 56064
Pkg/Case	1/4	1/4	1/4



PSA Sheet Rolls

Stick & Sand sheet rolls are PSA- backed, so you can peel them off easily and stick them on at any length, quickly.

GRIT	2-3/4" x 45 YDS	2-3/4" x 30 YDS	2-3/4" x 25 YDS
	PART #	PART #	PART #
P400B	662611 49557	—	—
P320B	662611 49558	—	—
P220B	662611 49561	—	—
P180B	662611 49562	—	—
P150B	662611 49563	—	—
P120C	—	662611 49564	—
P80C	—	—	662611 49566
Pkg/Case	1/5	1/5	1/5



Body File Sheets

A975 ceramic grain on a reinforced backing with hook and loop attachment to reduce heat so that the paper lasts extra long. Ideal for sanding body filler. Revolutionary design for maximum vacuum assist virtually eliminates clogging.

GRIT	SPEC	2-3/4" x 16-1/2"
		PART #
P180B	A975	699573 94466
P120C	A975	699573 94464
P80C	A975	699573 94463
Pkg/Case		50/4

A275OP Aluminum Oxide



Premium heat-treated grain

B-weight fiber reinforced latex/paper backing

Anti-loading

- Premium heat-treated Aluminum Oxide grain has 30% – 50% faster cut rate and extends life
- Premium B-weight latex fiber reinforced paper backing is more flexible, tear resistant and allows for easy disc removal
- Superior bond system optimizes grain adhesion and extends cut life
- Norton No-Fil water-based stearate improves load resistance

Vacuum and Multi-Air Cyclonic Discs

Hook and loop fastening system provides cooler cutting action and a finer finish.



GRIT
P1500B
P1000B
P800B
P600B
P500B
P400B
P320B
P240B
P220B
P180B
P150B
P120B
P100B
P80B
Pkg/Case



6" VACUUM
PART #

662611 31584
662611 31586
662611 31587
662611 31588
662611 31589
662611 31590
662611 31592
662611 31594
662611 31595
662611 31596
662611 31597
662611 31598
662611 31599
662611 31600

100/4



6" MULTI-AIR CYCLONIC
PART #

—
666233 90514
666233 90513
666233 90512
666233 90511
666233 90510
666233 90509
—
666233 90507
666233 90506
666233 90505
666233 90504
—
666233 90503

100/4

Multi-Air Cyclonic Sheet Rolls

The innovative laser-converted rolls feature the same Cyclonic spiral hole-design found on the Multi-Air Cyclonic disc range which optimizes dust extraction while reducing surface imperfections. The new hole-design does not need to be lined up with the holes on the vacuum file boards or hand blocks to achieve optimal performance so changeover is fast and easy. In addition the rolls are perforated every 2-3/4" to allow it to be torn easily to fit multiple file board lengths.



GRIT
P400B
P320B
P220B
P180B
P150B
P120B
P80B
Pkg/Case



2-3/4" x 13YDS PERFORATED ROLL
PART #

666233 90517
666233 90518
666233 90519
666233 90520
666233 90521
666233 90522
666233 90523





1/4

A275OP Aluminum Oxide

Non-Vacuum Discs

Hook and loop fastening system provides cooler cutting action and a finer finish.









				
GRIT	PART #	PART #	PART #	PART #
P1500B	662611 47434	662611 31533	662611 31550	—
P1200B	—	662611 31534	662611 31551	—
P1000B	662611 35900	662611 31535	662611 31552	—
P800B	662611 31519	662611 31536	662611 31553	—
P600B	662611 36996	662611 31537	662611 31554	—
P500B	662611 31521	662611 31538	662611 31555	—
P400B	662611 36995	662611 31539	662611 31556	—
P320B	662611 31524	662611 31541	662611 31558	—
P280B	—	—	662611 31559	—
P240B	662611 31526	662611 31543	662611 31560	—
P220B	662611 31527	662611 31544	662611 31561	—
P180B	662611 31528	662611 31545	662611 31562	662611 31661
P150B	662611 40385	662611 31546	662611 31563	—
P120B	662611 28688	662611 31547	662611 31564	662611 31662
P100B	—	662611 31548	662611 31565	662611 31663
P80B	662611 31532	662611 31549	662611 31566	662611 31664 NS
Pkg/Case	50/4	100/4	100/4	100/4

NS = Non-stock. Please contact Customer Service for lead-time.

PSA Discs

Can be used dry on all automotive finishes to save time and money and increase productivity.

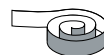


						
GRIT	PART #	PART #	PART #	PART #	PART #	PART #
P1500B	662611 31465	—	—	—	—	—
P1200B	662611 31466	—	—	—	—	—
P1000B	662611 31467	—	—	—	—	—
P800B	—	662611 31451	662611 31468	—	—	—
P600B	—	662611 31452	662611 31469	—	—	—
P500B	—	662611 31453	662611 31470	—	—	—
P400B	—	662611 31454	662611 31471	—	—	—
P320B	—	662611 31456	662611 31473	662611 31609	—	662611 31507
P280B	—	662611 31457	662611 31474	—	—	—
P240B	—	662611 31458	662611 31475	—	—	—
P220B	—	662611 31459	662611 31476	662611 31612	—	—
P180B	—	662611 31460	662611 31477	662611 31613	662611 31494	662611 31511
P150B	—	662611 31461	662611 31478	662611 31614	—	—
P120B	—	662611 31462	662611 31479	662611 31615	—	—
P100B	—	662611 31463	662611 31480	—	—	—
P80B	—	662611 31464	662611 31481	662611 31617	—	662611 31515
Pkg/Case	100/4	100/6	100/6	100/4	100/6	100/6

A275OP Aluminum Oxide

PSA Sheet Rolls

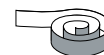
Stick & Sand sheet rolls are PSA-backed, so you can peel them off easily and stick them to hand sanding blocks, file shoes, or file boards quickly.



2-3/4" x 45 YDS



2-3/4" x 30 YDS



2-3/4" x 25 YDS

GRIT	PART #	PART #	PART #
P600B	662611 31679	—	—
P400B	662611 31681	—	—
P320B	662611 31683	—	—
P240B	662611 31685	—	—
P220B	662611 31686	—	—
P180B	662611 31687	—	—
P150B	662611 31688	—	—
P120B	—	662611 31689	—
P100B	—	662611 31690	—
P80B	—	—	662611 31691
Pkg/Case	1/5	1/5	1/5

Body File Sheets

These body file sheets are a popular choice for dry sanding paint, primer, and primer surfacer; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas.



CLIP-ON

2-3/4" x 17-1/2"



PSA

2-3/4" x 16-1/2"



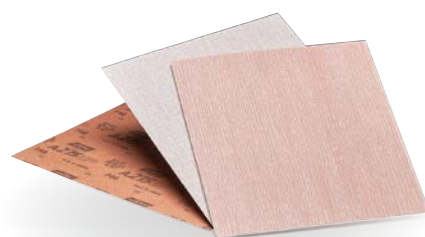
HOOK & LOOP

2-3/4" x 16-1/2"

GRIT	PART #	PART #	PART #
P400B	—	—	662611 33296
P320B	—	—	662611 52692
P220B	662611 31647	662611 31635	662611 31641
P180B	662611 31648	662611 31636	662611 31642
P150B	662611 31649	662611 31637	662611 31643
P120B	662611 31650	662611 31638	662611 31644
P100B	662611 31651	662611 31639	662611 31645
P80B	662611 31652	662611 31640	662611 31646
Pkg/Case	50/10	50/10	50/10

9" x 11" Sheets

For dry sanding old paint, primer, primer surfacer, and between-color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas. Norton No-Fil water-based stearate coating prevents premature loading.



9" x 11"

GRIT	PART #
P1500B	662611 31618
P1200B	662611 31619
P1000B	662611 31620
P800B	662611 31621
P600B	662611 31622
P500B	662611 31623
P400B	662611 31624
P320B	662611 31626
P280B	662611 31627
P240B	662611 31628
P220B	662611 31629
P180B	662611 31630
P150B	662611 31631
P120B	662611 31632
P100B	662611 31633
P80B	662611 31634
Pkg/Case	100/5
*Pkg/Case	50/5

Gold Reserve A296 Aluminum Oxide







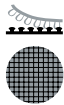
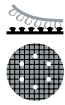
Aluminum oxide grain | Strong paper backing | Anti-loading

- "P" graded premium A/O grain produces a quick, cool cut with a more consistent scratch pattern
- Strong paper backing is conformable, flexible, and resists tearing and loading
- Norton No-Fil water-based stearate increases productivity

PSA Discs, Disc Rolls and Hook & Loop Discs

Norton Gold Reserve is a versatile abrasive product that cuts fast, lasts long, and resists loading.

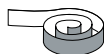


						
	6" PSA TAB DISC	5" PSA DISC ROLL	6" PSA DISC ROLL	6" PSA DISC ROLL	6" HOOK & LOOP	6" VAC HOOK & LOOP
GRIT	PART #	PART #	PART #	PART #	PART #	PART #
P1000C	780727 12633	—	—	—	699573 50990	—
P800C	780727 53469	—	636425 06164	—	636425 06226	666233 34797
P600C	780727 53546	—	662610 40261	—	636425 06227	666233 34796
P500C	—	—	636425 06165	—	636425 06228	—
P400C	662611 83832	662611 83814	662611 83823	636425 06176	636425 06229	666233 34794
P320C	662611 83831	662611 83813	662611 83822	636425 06177	636425 06230	666233 34793
P240C	662611 83830	—	662611 83821	—	636425 06225	—
P220C	662611 83829	662611 83811	662611 83820	636425 06178	636425 06231	666233 34791
P180C	662611 83828	662611 83810	662611 83819	636425 06179	636425 06232	666233 34790
P150C	662611 83827	662611 83809	662611 83818	—	636425 06233	—
P120C	662611 83826	662611 83808	662611 83817	—	636425 06234	666233 34788
P100C	662611 83825	662611 83807	662611 83816	—	636425 06235	666233 34787
P80C	662611 83824	662611 83806	662611 83815	636425 06182	636425 06236	666233 34786
Pkg/Case	100/4	100/4	100/4	25/6	50/4	50/4

PSA Sheet Rolls

Stick & Sand sheet rolls are PSA-backed, so you can peel them off easily and stick them to hand sanding blocks, file shoes, or file boards quickly.




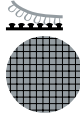
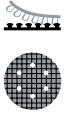


	
	2-3/4" x 25 YDS
GRIT	PART #
P400C	636425 06147
P320C	636425 06148
P220C	636425 06149
P180C	636425 06150
P150C	636425 06151
P120C	636425 06152
P80C	636425 06153
Pkg/Case	1/5

PSA and Hook and Loop Discs

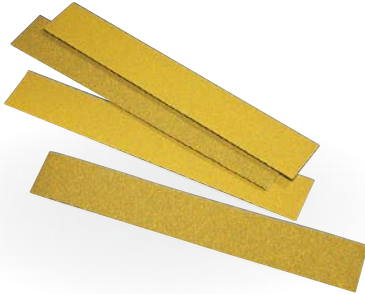
Norton Gold Reserve tough E-weight backing resists tearing and extends disc life. Ideal for sanding body filler.


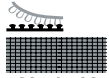


					
	6" PSA	8" PSA	6" HOOK & LOOP	8" HOOK & LOOP	6" VAC HOOK & LOOP
GRIT	PART #	PART #	PART #	PART #	PART #
P80E	636425 06217	636425 06220	666233 34800	666233 34802	—
P40E	636425 06216	636425 06219	666233 34801	666233 34803	666233 34785
P36E	636425 06215	636425 06218	—	—	—
Pkg/Case	25/5	25/5	25/4	25/4	25/5

Body File Sheets

Norton Gold Reserve body file sheets are perfect for sanding body filler without loading.



		
	PSA 2-3/4" x 16-1/2"	HOOK & LOOP 2-3/4" x 16-1/2"
GRIT	PART #	PART #
P220C	—	636425 06242
P180C	—	636425 06241
P150C	—	636425 06240
P120C	—	636425 06239
P100C	—	636425 06238
P80C	—	636425 06237
P80E	636425 06196	666233 34804
P40E	636425 06195	666233 34805
P36E	636425 06194	—
Pkg/Case	25/5	25/5





Premium
heat-treated grain

E-weight fiber reinforced
latex/paper backing

Anti-loading

- High-strength blue latex/paper backing improves performance and flexibility and reduces curling and edge chipping
- Zirconia alumina grain is self-sharpening, minimizes heat and improves cut rate
- Superior bond system optimizes grain adhesion for extended product life



Hook and Loop Multi-Air Discs

Norton BlueFire hook and loop discs last long and cut quickly, using premium zirconia grain which microfractures to remain sharp and fast cutting. Revolutionary design for maximum vacuum assist virtually eliminates clogging for a cleaner work environment with less dust and contamination.



GRIT
P80E
Pkg/Case



6" MULTI-AIR
PART #
662611**81412**
50/4



Hook and Loop Discs

Norton BlueFire hook and loop discs last long and cut quickly, using premium zirconia grain which microfractures to remain sharp and fast cutting.



5"



6"



8"



8" VAC

GRIT	PART #	PART #	PART #	PART #
80E	662611 25444	662611 23588	662611 23591	662611 23596
40E	662611 25684	662611 23589	662611 23592	—
36E	—	662611 23590	662611 23593	662611 23598
<i>Pkg/Case</i>	<i>25/4</i>	<i>25/4</i>	<i>25/4</i>	<i>25/4</i>

PSA Discs

Norton BlueFire PSA discs are ideal for sanding body filler. NorZon grain micro-fractures to improve cut rate, minimize loading, and reduce heat.



5"



6"



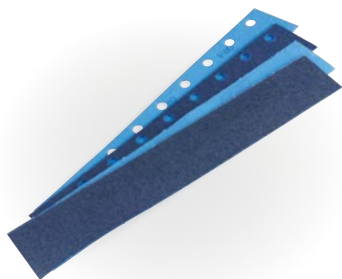
8"



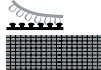
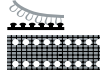
GRIT	PART #	PART #	PART #
80E	662611 25244	662611 23573	662611 23576
40E	662611 25307	662611 23574	662611 23577
36E	662611 25436	662611 23575	662611 23578
<i>Pkg/Case</i>	<i>50/4</i>	<i>50/4</i>	<i>25/4</i>

BlueFire H875 Zirconia

Hook & Loop, PSA, and Clip-on Body File Sheets

Norton BlueFire Body File Sheets come in three different types: Clip-On, PSA, and Hook and Loop. Self-sharpening NorZon grain improves cut rate, minimizes loading, and reduces heat. Tough E-weight latex reinforced paper backing resists tearing. Norton BlueFire is ideal for sanding body filler.



				
	CLIP-ON 2-3/4" x 17-1/2"	PSA 2-3/4" x 16-1/2"	HOOK & LOOP 2-3/4" x 16-1/2"	HOOK & LOOP 2-3/4" x 16" VAC
GRIT	PART #	PART #	PART #	PART #
180E	662611 26511	—	—	—
100E	662611 26512	662611 25595*	—	—
80E	662611 23620	662611 23608	662611 23614	662611 23617
40E	662611 23621	662611 23609	662611 23615	662611 23618
36E	662611 23622	662611 23610	662611 23616	662611 23619*
Pkg/Case	50/5	50/5	25/5	25/5
*Pkg/Case		50/10		

* Non-Stock Item



Black Ice T401 Silicon Carbide



Premium
abrasive grain

Flexible, specially-
treated backing




Consistent finish is
easy to buff

- Specially treated waterproof paper does not require soaking, is curl resistant and will not deteriorate
- Premium abrasive grain lasts long and cuts fast
- Ultra flexible backing resists cracking, tearing and wrinkles
- Advanced coating process for a consistent scratch pattern that buffs out faster

Sheets and Discs

Norton Black Ice works great wet or dry and gives the same cut no matter how you use it. If you prefer the paper to be wet, just a spritz of water is all that's needed. Or, if you like to soak your paper, go ahead because Norton Black Ice has curl resistance built right in so it stays flat and will not deteriorate, no matter how long you leave it in water.



	 3" HOOK & LOOP DISC	 5-1/2" x 9"	 9" x 11"
GRIT	PART #	PART #	PART #
2500B	662611 47432	662611 39369	662611 39377
2000B	662611 47433	662611 39370	662611 39378
1500B	—	662611 39371	662611 39379
1200B	—	662611 39372	662611 39380
1000B	—	662611 39373	662611 39381
P800B	—	662611 39374	662611 39382
P600B	—	662611 39375	662611 39383
P500B	—	—	662611 39384
P400B	—	—	662611 39385
P320B	—	—	662611 39386
P240B	—	—	662611 39388
P220B	—	—	662611 39389
Pkg/Case	50/4	50/5	50/5





Defect removal

Anti-loading coating

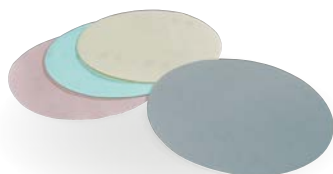
Smooth film backing

- Durable yet flexible film backing conforms better to surfaces and contours, preventing over sanding" or "burn through"
- Anti-loading stearate for optimum performance and long life
- Consistent scratch pattern and even finish
- Can be used both wet and dry
- Grits are color coded for easy identification

Hook & Loop SuperFlexible Film Discs

Norton SuperFlexible Film Discs are best used when:

- Denibbing (1500/2000)
- Blending
- Paint prep
- Paint Finishing



GRIT	COLOR	3"	6"
3000	Meteorite	666233 90564	666233 90559
2500	Aquamarine	666233 90563	666233 90558
2000	Jade	666233 90562	666233 90557
1500	Rose	666233 90561	666233 90556
Pkg/Case		25/100	25/100

Hook & Loop SuperFlexible Film Sheets

Norton SuperFlexible Film Cut Sheets are best used when:

- Denibbing (1200/1500)
- Blending
- Paint prep
- Bumper scuffing
- Primer blocking and scuffing
- Sanding edge panels
- Light scuffing on base coat
- Sanding primer surfacer
- Sanding door jambs



GRIT	COLOR	6-11/16" x 5-1/8" - PERFORATED
1500	Rose	666233 90555
1200	Amber	666233 90554
800	Citrine	666233 90552
600	Turquoise	666233 90551
400	Sapphire	666233 90550
Pkg/Case		25/100

Sanding Pads for SuperFlexible Film

The pads are made using very soft foam, specifically for hook and loop sheets and discs. The sanding pad's structure minimizes aggressive scratches and reduces peeling, reducing the need to change the backing pad frequently.



GRIT	SOFT	RIGID/SOFT
	PART #	PART #
Sanding Pad	780727 42353	780727 42355
Pkg/Case	8/1	4/1



Defect removal | Premium aluminum oxide grain | Smooth film backing

- Smooth film backing for a consistent finish that buffs out easily and quickly
- Premium aluminum oxide grain cuts fast and lasts longer
- Anti-loading agent produces a uniform finish that buffs out faster and eliminates pigtails and costly re-work

Pure Ice Q175 Hook & Loop Fine Grit Film Finishing Discs

Norton Pure Ice Q175 discs have color-coded backprint by grit size and a 3 mil polyester film backing for better flexibility and flatness of discs. The hook and loop attachment allows for easy mounting and removal on a DA or pad.



GRIT	COLOR	3" PART #	6" PART #
P1500	Blue	776960 88704	776960 88716
P1200	Green	776960 88703	776960 88715
P1000	Red	776960 88702	776960 88714
P800	Black	776960 88701	776960 88713
Pkg/Case		50/4	50/4





Scratch refinement

Foam backing

Bufs out easily

- Integrated foam backing is conformable to contours and eliminates pigtailed and costly re-work
- Open mesh design for a uniform scratch pattern and allowing equal pressure distribution for quicker sanding
- Produces a semi-polished finish that is quick and easy to buff out

Foam Finishing Discs

Norton Ice foam finishing discs, used damp, will produce a semi-polished surface which greatly reduces buffing time.



GRIT	COLOR	3"		6"	
		3"	6"	3" BACK-UP PAD	6" BACK-UP PAD
GRIT	COLOR	PART #	PART #	PART #	PART #
3000	Green	636425 06020	636425 06013	—	—
2000	Magenta	636425 06021	636425 06014	—	—
1500	Blue	636425 06022	636425 06015	—	—
Back-up Pad	—	—	—	636425 06128	636425 06130
Pkg/Case	—	6/4	15/4	10/1	5/1





Water soluble

Easy clean up

No cross contamination

- Water-based formula is VOC compliant and very easy to clean up
- 1 polish, 3 pads is a simple system in which the polish matches the cut of the pad for optimal performance that reduces inventory
- Premium micro-fine abrasives remove swirl marks, haze, and sand scratches quickly



Extra-Cut

Water soluble Norton Liquid Ice Extra-Cut is easy to use and easy to clean up. Norton Liquid Ice Extra-Cut is engineered to be used with a selection of 3 pads, depending on the finish required.

DESCRIPTION	PART #	PKG/CASE
Quart	636425 97116	1/4
Gallon	636425 06078	1/2



Clean-Up/ Detailer Spray

The spray detailer easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet microfiber cloth.

DESCRIPTION	PART #	PKG/CASE
32 oz. Spray Bottle	636425 42082	1/4
Blue Magnet Microfiber Cloth	636425 04402	5/4





8" Buffing/Polishing Waffle Pads

These pads can be used with Norton Liquid Ice Extra-Cut following the step numbers.

DESCRIPTION	PART #	PKG/CASE
8" Hook & Loop Back-up Pad (5/8"-11)	636425 42080	1/3
8" Orange Waffle – Step 1	636425 06379	1/6
8" Blue Waffle – Step 2	636425 06380	1/6
8" White Waffle – Step 3	636425 06381	1/6



8" Buffing/Polishing Pads

These pads can be used with Norton Liquid Ice Extra-Cut following the step numbers.

DESCRIPTION	PART #	PKG/CASE
8" Hook & Loop Back-up Pad (5/8"-11)	636425 42080	1/3
8" Super Cut Wool Pad – Step 1	636425 42077	1/6
8" Blue Cutting Foam Pad – Step 2	636425 42078	1/6
8" White Finishing Foam Pad – Step 3	636425 42079	1/6

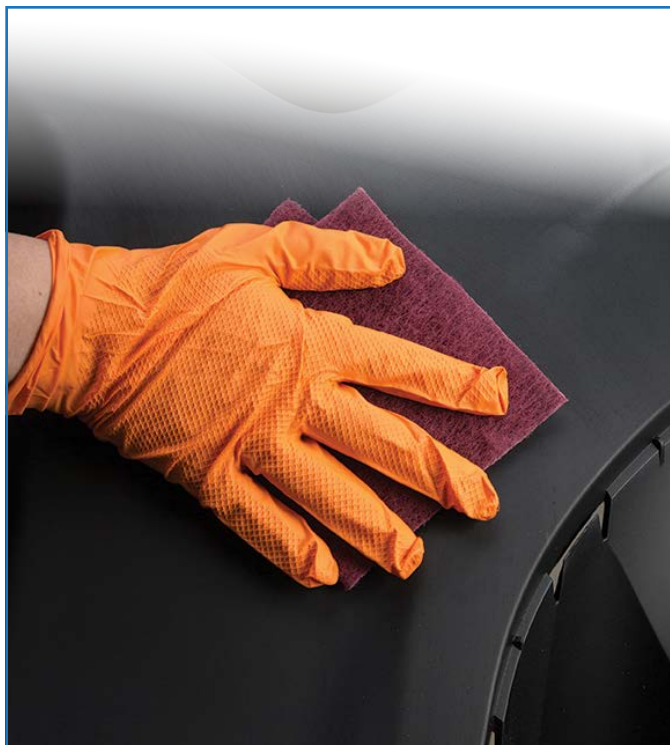


3" Buffing/Polishing Pads

For small spot repair areas.

DESCRIPTION	PART #	PKG/CASE
3" Hook & Loop Back-up Pad (5/16"-24")	636425 06128	10/1
3" Super Cut Wool Pad – Step 1	636425 43832	10/4
3" Blue Cutting Foam Pad – Step 2	636425 05459	10/4
3" White Finishing Foam Pad – Step 3	636425 05460	10/4





Consistent cut and uniform scratch pattern

Perforated

Strong, yet flexible

- Advanced resin formulation evenly coats the fibers allowing for a more consistent cut, added strength, and resists tearing
- Consistent grain sizing produces a uniform scratch pattern with no wild scratches
- Even grain distribution throughout thickness for a consistent cut for full use of scuff pad and longer life
- Perforated for quick, easy pad re-sizing without jagged edge

Maroon
(320/400)

- Quick and aggressive cut
- Tear-resistant

Gray
(800/1000)

- Works with or without Scuff Gel
- Quick cut, uniform finish
- Incredibly flexible yet tear-resistant

Gold
(1000/1200)

- Ideal for pearls and metallics
- Works with or without Scuff Gel

White
(non-abrasive)

- Use for surface cleaning and detailing
- Ideal for all materials and surface

Scuff Pads and Perforated Rolls

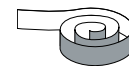
Norton Bear-Tex pads offer a consistently graded grain in an advanced resin system which provides a super fast cut without wild scratches. Rolls are perforated every 3" and are packaged in a protective plastic wrap for easy dispensing.



6" x 9" PAD



6" x 9" PAD



4" x 30" ROLL

DESCRIPTION	COLOR	PART #	PART #	PART #
Primer Prep	Maroon	662610 58000	—	636425 03009
Color Prep	Gray	662610 58002	—	636425 02999
Clear Blend Prep	Gold	—	662610 58005	—
Non-Abrasive	White	662610 58001	—	—
Pkg/Case		20/3	10/3	1/1

Thin-Flex Pads, Rolls, and Discs

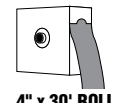
Norton Thin-Flex is a very flexible, yet strong product for use on contoured surfaces and for getting into tight spaces. It can be used for fine finishing and surface preparation. Rolls are perforated every 3".



4-1/2" x 9" PAD



6" DISC



4" x 30" ROLL BOXED

DESCRIPTION	COLOR	PART #	PART #	PART #
Primer Prep	Maroon	636425 06166	666233 34770	776960 75500
Color Prep	Gray	636425 06167	666233 34771	776960 75502
Clear Blend Prep	Gold	662611 13519*	662611 13517*	—
Non-Abrasive	White	—	776960 98087*	—
Pkg/Case		25/4	25/4	1/3
Pkg/Case		*10/10	*10/4 *10/1	

Scuff Gel

Formulated for consistent abrasion for paint adhesion. Use with Norton Bear-Tex gray or gold pads or discs. Cleans, de-greases and abrades in one step. Rinses off easily and completely. Water-based formula; low in VOC.



DESCRIPTION	SIZE	PART #
Scuff Gel	24.7 oz. - 700 grams	076607 05376
Pkg/Case		1/6



Uniform finish | Can be used moist or dry | Conformable foam backing

- Norton A275 on foam backing cuts fast and is long-lasting without leaving finger marks when hand sanding primer
- Water resistant properties allow for the foam pads to be used moist
- Creates a uniform finish minimizing "difficult to cover" sand scratches that prove challenging for water-based paints

GRIT	APPLICATION
P320, P400	Feather-edge, scuff primer, scuff new parts before painting
P500, P600	Prepare panel for base coat
P800, P1000	Sand clear coat, remove minor defects



Rotolo Foam

Norton Rotolo Foam pre-cut sheets, conveniently packaged in a roll form, are ideal for fine sanding on round edges, contours, and curves, providing an outstanding finish on primers and top coats. Perforated every 5-1/2".



4-1/2" x 82"

GRIT	PART #
P320	666233 57606
P400	666233 57608
P500	666233 57611
P600	666233 57612
P800	666233 57613
P1000	666233 57616
Pkg/Case	1/2



Highly conformable | Durable and reusable

- Abrasive grain coated on a sponge backing allows for wet or dry sanding without leaving finger marks
- Grit is printed on the sponge for easy identification
- Highly conformable allowing for sanding on bumpers, jambs, and small parts as well as a perfect solution for contours and edges

GRIT DESIGNATION	FINISH GENERATED	APPLICATION
Medium	P180/P120	Scuff, shaping filler
Fine	P400/P320	Feather-edge, scuffing primer, scuffing new parts before painting
Super Fine	P600/P500	Preparing panel for base coat
Ultra Fine	P1000/P800	Sanding base coat, removing clear coat defects
Micro Fine	P1500/P1200	Clear coat sanding, removing minor defects



SoftTouch Sponges

The finishing action of sponges generates a finer finish than conventional coated abrasive products. The coarser grit is the finish achieved when sanding dry and the finer grit is the finish achieved when sanding wet.



4-1/2" x 5-1/2" x 3/16"

DESCRIPTION	PART #
Medium	076607 03074
Fine	076607 03075
Super Fine	076607 03076
Ultra Fine	076607 03077
Micro Fine	076607 03078
Pkg/Case	20/4



Extra-coarse
ceramic alumina grain

Tough synthetic fibers

Aggressive cut

- Open web construction resists loading
- Synthetic web impregnated with abrasive will not rust
- Thick and durable extending the product life
- Effective on sharp, jagged surfaces and a great alternative to wire brushes

Blaze Rapid Strip TR+ Disc

Removes rust and paint from door jambs, seams, and difficult to reach areas. Rust free alternative to a wire brush. Rugged design provides long life and continuous cutting action.



DESCRIPTION	RPM	BACK-UP PAD PART #	4" TR+ PART #
Blaze Rapid Strip	8,000	—	666233 31054
Back-up Pad	—	636425 55106	—
Pkg/Case		1/1	5/1

Blaze Rapid Strip Disc with Mandrel

Removes rust and paint from door jambs, seams and difficult to reach areas. Rust-free alternative to a wire brush. Mandrel assembly will adapt discs for use on portable tools. The assembly consists of a mandrel, nut and two washers.



DESCRIPTION	RPM	MANDREL PART #	4" x 1/4" HOLE PART #
Blaze Rapid Strip	6,000	—	662610 09324
Mandrel with 3-1/16" x 1/4" shank	—	662610 09502	—
Pkg/Case		1/1	5/4

Speed-Lok TR Rapid Strip Disc

Great for removing rust, undercoating, seam-sealers, and stone guards. Use in truck beds, door jambs, and hard-to-reach areas like wheel wells and undercarriage. Use to remove oxidation from tire rims and to remove rust from brake assemblies.



DESCRIPTION	RPM	2" TR PART #	3" TR PART #
Blaze Rapid Strip	15,000	666233 31051	—
Blaze Rapid Strip	12,000	—	666233 31053
Back-up Pad	—	666233 55103	666233 55105
Pkg/Case		10/1	10/1



Engineered abrasives

Grind in 3D

8X Life

- Seeded Gel (SG) ceramic – Norton Blaze (orange) has a quicker cut rate and longer life compared to conventional abrasives
- Proprietary Norton Vortex aluminum oxide aggregate grain (blue) performs the medium to fine grit steps of traditional discs in an easy one-step operation
- 3D construction: abrasive is distributed throughout the entire disc (top, bottom and side) so all three faces can be used and providing 3 - 8 times the life of competitive surface blending discs
- Special resin chemistry resists shedding when used on sharp edges, making it ideal for deburring and creates no smearing

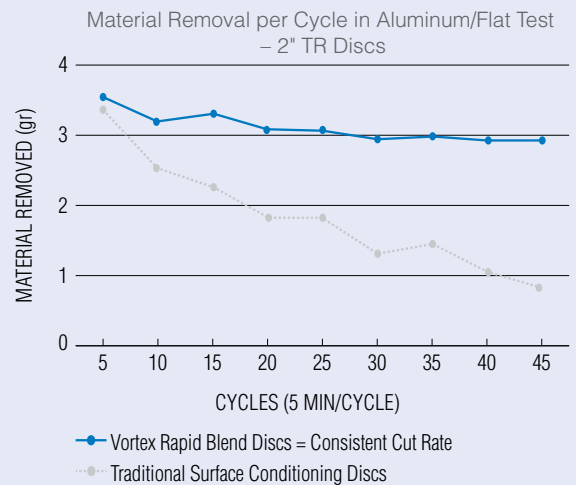
Norton Blaze and Norton Vortex Rapid Blend Discs

Ideal for removing surface rust, blending out grind marks, and removing coatings from automotive surfaces.

Norton Blaze (orange) can also be used to remove seam sealer and undercoating without loading. Norton Vortex (blue) is great for removing gaskets and works very well on aluminum without loading or smearing.

The discs are thin enough to get into tight spots but durable enough to last. Norton Blaze ceramic grain ensures a fast cut with long life. Norton Vortex grain cuts faster and finishes finer than conventional aluminum oxide abrasives.

Both can be used on the face, side, and back. Use with a 1" back-up pad to allow use of the top surface of the disc and allow the disc to conform to contours.



DESCRIPTION	GRIT	2" TR	3" TR
		PART #	PART #
Blaze Rapid Blend (Orange)	Extra Coarse	666233 38632	666233 38633
Vortex Rapid Blend (Blue)	Medium	666233 34782	666233 34783
Case		10	10





Cuts coarse/finishes fine

| Lasts longer

| No smearing

- Proprietary Norton Vortex aluminum oxide aggregate grain has a consistent cut and finish in addition to a fast cutting speed and finish of finer grits
- New grain coating method is more resistant to edge wear and lasts up to 4X longer than competitive products
- New resin system does not smear and will not load on aluminum and soft metals

Vortex Rapid Prep Speed-Lok Discs

Norton Non-Woven Vortex Rapid Prep surface blending discs deliver superior, consistent finishes whenever you need to clean, deburr, blend, or finish. Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues. Product color coding (by grit) makes work fast and easy.



GRIT	COLOR	2" TR VORTEX PART #	3" TR VORTEX PART #
Very Fine (320)	Blue	666233 90502	666233 35437
Medium (120)	Maroon	666233 90501	666233 35430
Coarse (80)	Brown	666233 90500	666233 35417
Case		25	25

Rapid Prep Surface Blending Speed-Lok Discs

Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues from automotive surfaces. Thick, reinforced non-woven backing is impregnated with tough aluminum oxide abrasive. New resin formulation will not smear.



GRIT	COLOR	2" TR RAPID PREP PART #	3" TR RAPID PREP PART #
Very Fine (320)	Blue	662610 09189	662610 09192
Medium (120)	Maroon	662610 09190	662610 17522
Coarse (80)	Brown	662610 09191	662610 09194
Case		25	25

2" and 3" Speed-Lok TR Grinding Discs



Premium
performance abrasives

Easy twist-on /
twist-off system



Rugged backing for
extended life

- Premium self-sharpening ceramic and zirconia alumina grain delivers an aggressive, consistent cut and long life
- Grinding aid coating produces minimal loading and burn-free grinding of heat-sensitive materials for a longer life
- Heavy duty backing allows for reduced edge wear extending the life of the disc

Blaze Speed-Lok TR Discs

Norton Blaze self-sharpening design is ideal for high-pressure, heavy metal removal applications.





		
	2" TR	3" TR
GRIT	PART #	PART #
80	662611 62324	662611 62334
60	662611 62322	662611 62332
50	662611 62320	662611 62330
36	662611 62318	662611 62328
Case	25	25

BlueFire Speed-Lok TR Discs

BlueFire zirconia alumina self-sharpening abrasive cuts fast and cool to minimize heat build-up.





		
	2" TR	3" TR
GRIT	PART #	PART #
80	662611 21049	662611 21054
60	662611 21048	662611 21053
50	662611 38670	662611 38673
36	662611 38671	662611 38674
24	662611 38672	662611 38675
Case	25	25

Speed-Lok Back-up Pads

Speed-Lok TR are compatible with similar competitive attachment systems.



		
	2" BACK-UP PAD	3" BACK-UP PAD
DESCRIPTION	PART #	PART #
Speed-Lok TR	662610 55103	662610 55105
Case	10	10



Long lasting

Consistent finish

Ergonomic

- Durable polyester flaps improve life, grain retention, and wear evenly creating a better, more consistent finish with a cooler cut
- High strength plastic back design is lightweight and absorbs vibration allowing for greater control and technician comfort improving productivity
- 2" and 3" diameter discs allow for easy storage and are useful for getting into hard-to-reach areas while maintaining required cut and life
- Can be used on high speed die grinders responding to the demand for smaller, ergonomically-friendly tools that require less effort, while delivering better results



Blaze Mini Flap Discs

Blaze Mini Flap discs eliminate the conventional 2-step process in grinding edges and removing welds and rust. Featuring the latest-generation ceramic alumina abrasive these mini flap discs have 50-200% longer life versus the competition on stainless, titanium, and super alloys.

	2"	3"
GRIT	PART #	PART #
P120	776960 90149	776960 90154
P80	776960 90148	776960 90153
P60	776960 90147	776960 90152
P40	776960 90146	776960 90151
P36	776960 90145	776960 90150
Pkg	10	10





NorKut Grinding Discs

Zirconia alumina grain is resin bonded to a unique backing which resists cracking and breaking and can be cut down up to the 1" core. Use the cores to grind "pinch" welds and other hard to reach areas. Two quick-change mandrels are used on most popular tools: 7/16"-20 thread for use with hand held pneumatic grinders and 1/4" mandrel for use on automotive drills.



GRIT	3" DISC	MANDREL
	PART #	PART #
50	636425 03658	—
36	636425 03657	—
24	636425 03656	—
7/16"-20 Mandrel	—	636425 03659
1/4" Mandrel	—	636425 03660
Pkg/Case	20/4	5/10



Bear-Tex AVOS Speed-Lok Discs

Very Fine: removes 180-320 grit grind lines and is excellent for paint preparation.

Medium: removes 120-180 grit grind lines and is excellent for cleaning and rust removal.

Coarse: removes 60-120 grit grind lines and is excellent for deburring.



GRIT	COLOR	5"
Very Fine	Blue	666233 74824
Medium	Maroon	666233 74819
Coarse	Brown	666233 74818
Pkg/Case		10/4



5" – 9" Fiber Grinding Discs

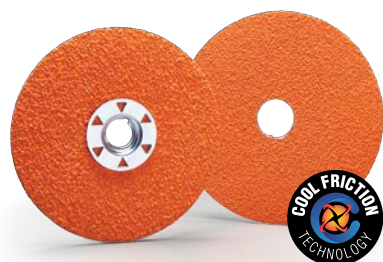


Premium performance abrasives

Grinding aid for heat reduction




Rugged backing for extended life

- Premium ceramic and zirconia alumina grain is self-sharpening for an aggressive, consistent cut and extended disc life
- Grinding aid coating for minimal loading, reduced heat and a longer life
- Heavy fiber backing has maximum strength and tear resistance for a long life



BlazeX F980 Grinding Discs




Norton BlazeX F980 Fiber Discs have premium ceramic alumina micro-fracturing grain for a wide range of grinding processes in stainless steel and harder-to-grind materials. New proprietary COOL FRICTION technology dissipates heat during the grind, reducing rework and extending the life of Norton BlazeX F980 Fiber Discs. In addition, a self-lubricating grinding aid treatment and active filler are also critical to producing cool cuts. Its micro-fracturing grain consistently exposes sharper grain edges, to deliver a better cut rate, and longer disc life when compared to blended ceramic alumina discs.

	 5" x 7/8" FOIL PACK	 5" x 7/8"	 7" x 7/8"
GRIT	PART #	PART #	PART #
36	662544 64821	780727 43401	780727 43402
Pkg/Case		25	25



Blaze Grinding Discs





The Norton Blaze self-lubricating grain and heavier fiber backing helps to create better finishes and longer life on stainless and other tough applications. The 5" discs are available in a convenient, re-sealable foil pack to help control humidity and prevent curling.

	 5" x 7/8" FOIL PACK	 5" x 7/8"	 7" x 7/8"
GRIT	PART #	PART #	PART #
80	—	699573 98009	699573 98014
50	662544 64820	699573 98007	699573 98012
36	—	699573 98006	699573 98011
24	662544 64822	699573 98005	699573 98010
Pkg/Case	10/50	25	25



BlueFire Grinding Discs

Zirconia alumina grain provides a quick initial cut and a self-sharpening action continuously expose sharp, new cutting points. Ideal for lighter grinding or applications requiring a cool cut to minimize heat build up.

	 5" AVOS	 5" x 7/8"	 7" x 7/8"	 9-1/8" x 7/8"
GRIT	PART #	PART #	PART #	PART #
80	—	662611 38600	662611 38590	—
60	—	662611 38601	662611 38591	—
50	662611 26558	662611 38561	662611 38592	662611 38582
36	662611 26557	662611 38562	662611 38593	662611 38583
24	662611 26556	662611 38563	662611 38594	662611 38584
Case	10	25	25	25



Remove spot welds
faster than bits

Cool cut

Gets into tight spots

Norton Blaze

Norton ceramic alumina grain is self-sharpening for consistent, aggressive cut and longer life. Has Y-wt. polyester cloth backing provides edge-fray resistance for improved grinding throughout belt life. Also has improved resin bond system significantly improved belt life due to exceptional grain adhesion

Norton BlueFire

Self-sharpening zirconia alumina for fast cut and long life; has high performance resin bond with strong grain adhesion. Has a flexible X-wt. polyester backing for moderate to light pressure applications

Norton Vortex Rapid Prep

Longer life and improved finish over traditional aluminum oxide products from unique ceramic blend of grain that cuts like a coarser grit size and finishes like a finer grit - while delivering a fast cut! Proprietary Norton Clean Bond resin system delivers a smear-free, crisp-clean finish and improves productivity. Has an extra flexible body for exceptional conformability and easy mounting and tool operation. Plus, versatile; can be used safely in combination with coolants or in dry applications and ideal for surface prep and paint/coating removal.

Portable File Belts

Portable file belts are designed to be used for spot weld and hem flange removal as well as grinding in other tight areas. The 40 and 60 grit belts are ideal for spot weld removal on steel followed by the 80 and 120 grit belts for weld dressing and refinement.



	BLAZE	BLAZE 5PK	BLUEFIRE
SIZE	PART #	PART #	PART #
1/2" x 18"			
40	699573 98021	776960 69243	662544 44193
60	699573 98022	776960 69244	780727 28569
80	699573 98023	776960 69245	—
120	662610 41384	776960 69246	—
3/8" x 13"			
60	699573 45359	—	780727 40295
80	699573 92150	—	780727 36062
Pkg/Case	1/50	5/25	1/50

Non-Woven Portable File Belts



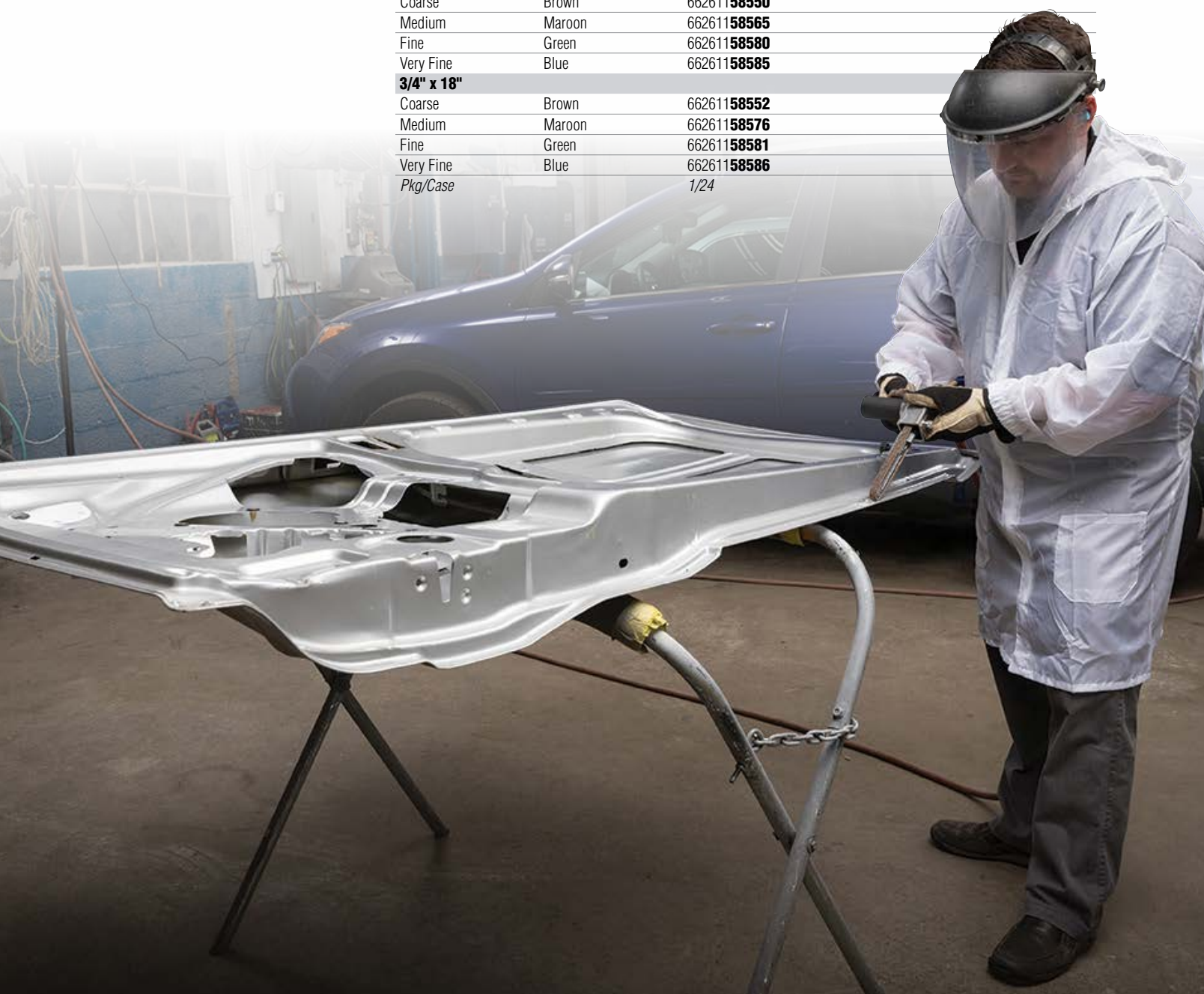
SIZE	COLOR	PART #
1/2" x 18"		
Coarse	Brown	662610 55309
Medium	Maroon	662610 55310
Very Fine	Blue	662610 55311
Pkg/Case		1/24





Non-Woven Vortex Rapid Prep Portable File Belts

SIZE	COLOR	PART #
1/4" x 18"		
Coarse	Brown	662611 58548
Medium	Maroon	662611 58558
Fine	Green	662611 58578
Very Fine	Blue	662611 58583
1/2" x 12"		
Coarse	Brown	662611 58547
Medium	Maroon	662611 58555
Fine	Green	662611 58577
Very Fine	Blue	662611 58582
1/2" x 18"		
Coarse	Brown	662611 58549
Medium	Maroon	662611 58561
Fine	Green	662611 58579
Very Fine	Blue	662611 58584
1/2" x 24"		
Coarse	Brown	662611 58550
Medium	Maroon	662611 58565
Fine	Green	662611 58580
Very Fine	Blue	662611 58585
3/4" x 18"		
Coarse	Brown	662611 58552
Medium	Maroon	662611 58576
Fine	Green	662611 58581
Very Fine	Blue	662611 58586
Pkg/Case		1/24





Premium abrasive grain | Durable resin bond | Fiberglass reinforced

- Operator comfort with reduced hand fatigue from less cutting vibration
- Less downtime and waste with longer wheel life using fewer wheels
- Require less operator pressure and effort reduces cycle time
- Fewer wheel changes mean quicker turnaround and greater productivity



Norton Blaze Cut-Off Wheels Named a COOL TOOL by Collision Hub!

<https://b.link/s7exur>



Blaze Cut-off Wheels

Norton Blaze cut-off wheels are composed of 100% of the most advanced ceramic alumina abrasive grain with a special shape for comfort and performance. Guaranteed 7X the life of aluminum oxide wheels and 3X the life of zirconia alumina wheels. The speed of cut is amongst the highest compared to other competitive product in the market.

1/32" Cut-off Wheel

- Thinnest, fastest cutting blade
- Much cooler cut
- Allows for a tighter fit
- Excellent for quarter panel

1/16" Cut-off Wheel

- Great for demanding applications
- Cuts bolts, rods and frame rails
- Exceptional, extended work life

SIZE D x T x H	3"	PART #	MAX. RPM
3" x 1/32" x 3/8"		662533 71058	25,465
3" x 1/16" x 3/8"		662533 71059	25,465
Pkg/Case		5/10	



Medallion Cut-off Wheels

Norton Medallion cut-off wheels deliver unmatched performance on the job. They are a great choice for cool, easy, free-cutting of sheet metal, or heavy duty cutting of muffler clamps, bolts, and steel rods up to 3/4" thick, as well as spot weld grinding.

SIZE D x T x H	3"	PART #	MAX. RPM
3" x 1/32" x 3/8"		076607 89032	25,465
3" x 1/16" x 3/8"		076607 89030	25,465
3" x 3/16" x 3/8"		076607 89034	25,465
Pkg/Case		5/10	



Small Diameter Reinforced Cut-off Wheels

Excellent for sheet metal work, cutting clamps and rusted bolts. Follow all safety precautions.

SIZE D x T x H	NORZON PLUS	GEMINI	VALUE	MAX. RPM
	PART #	PART #	PART #	
3" x 1/32" x 3/8"	—	—	076607 89011	21,260
3" x 1/16" x 3/8"	—	—	076607 89012	21,260
4" x .035" x 3/8"	662435 10675	662435 10630 FC	—	19,100
4" x 1/16" x 3/8"	662435 10677 FC	662435 10655 FC	—	19,100
Pkg/Case	25/1	25/1	100/4	

FC = Free Cut

SAFETY TIP

Always wear protective safety equipment and never exceed the RPM shown on the wheel. *Never use a cut-off wheel on a tool without a guard.*



Color-coded | Premium abrasives | Full line of abrasive products

- Consumer-friendly, attractive, color-coded packaging to appeals to the end user
- Features same high-quality, performance abrasive as professional products
- Full line of hand and power sanding abrasives designed to take the guesswork out of making the simpler, right choice

Stick & Sand Sanding Discs

For orbital sanding various autobody applications with the swiftness of a power tool and the maximum productivity of an abrasive product that cuts fast, lasts long, resists loading and produces a consistent scratch pattern.



GRIT	6" PSA DISCS PART #
P400C	076607 00345
P320C	076607 00346
P220C	076607 00347
P180C	076607 00348
P80C	076607 00350
80E	076607 00351 +
40E	076607 00352 +
Pkg/Case	5/10
*Pkg/Case	5/5

Dry Sand Sheets

Superior versatility of a full sheet product for sanding old paint, primer and between color coats to repair surfaces; the premium aluminum oxide abrasive with anti-clog coating (No-Fil) on a strong paper backing makes quick work of the project.



GRIT	9" x 11" PART #
P320C	076607 00629
P220C	076607 00630
P180C	076607 00631
P80E	076607 00633
Pkg/Case	5/10

Wet Sand Sheets

Get the same versatility of a premium full sheet product with the flexibility of a using it for wet or dry sanding. The specially-coated waterproof paper will not deteriorate or curl when wet - which means you can take the time needed to finish the job at hand.



GRIT	9" x 11" PART #
2000B	076607 00491
1500B	076607 00492
1200B	076607 00493
1000B	076607 00494
P800B	076607 00495
P600B	076607 00496
P400B	076607 00497
P320B	076607 00498
P220B	076607 00499
Pkg/Case	5/10



Stick & Sand Body File Sheets

Specifically-designed for use on a body file board/sander with a premium abrasive and reinforced backing to sand body filler with controlled ease.

2-3/4" x 16-1/2"	
GRIT	PART #
80E	076607 00322
40E	076607 00323
Pkg/Case	3/10



Scuff Pads

Non-woven pads are ideal for contoured and tight areas. The consistently-graded grain in an advanced resin formulation increases strength to avoid tearing and shredding. Use maroon pads before primer and on primed surfaces. Use gray pads for final scuffing of blend panels.

6" x 9"		
GRIT		PART #
Maroon	Primer/Prep	076607 00256
Gray	Color Prep	076607 00257
Pkg/Case		3/10





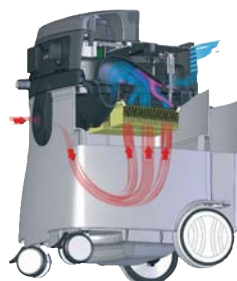
Powerful,
quiet technology

Lightweight
and mobile

Organization
and proficiency

- Energy efficient and extremely quiet
- Compact, smooth-edged design to maneuver tight spaces effortlessly
- Extremely lightweight 16.5' coaxial anti-static hose is easy to store and delivers improved ergonomics
- Versatile design and enclosed storage area allows for customization improving cycle times and reducing waste
- An automatic filter cleaning system guarantees the greatest amount of dust removal preventing the vacuum from loading without interrupting work or reducing extraction

Low Maintenance – An automatic filter cleaning system guarantees the greatest amount of dust removal preventing the vacuum from loading without interrupting work or reducing extraction



Air cycle during normal operation



Air cycle during filter cleaning



VAC RACK Bundle

A customizable mobile work station that keeps technicians clean and organized, increases efficiency and the bottom line. The Norton VAC RACK bundle has the essentials needed for paint and body applications, allowing easy access for technicians to choose Norton abrasives, tools and accessories required to complete the job.

PART #	DESCRIPTION	QTY
69957312400	VAC RACK Cart	1
	Vacuum System	1
	16.5' Pneumatic anti-static hose	1
	2-way Terminal	1
	Tool Hooks	2
	3" Hooks	6
	Shelves	2

Filters

The filter bags have a cap to contain dust during disposal.



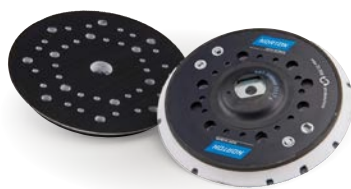
PART #	DESCRIPTION	QTY/CS
69957312643	Filter bags	5
69957312646	Polyester filter	1

Connectors

The 2-way terminal allows for two hoses and tools to connect to the vacuum and run simultaneously. The rubber connection is a threaded hose fitting without a flow gauge.



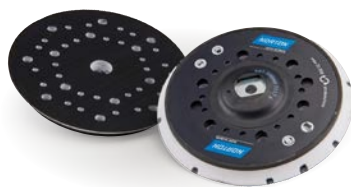
PART #	DESCRIPTION	QTY/CS
69957312640	2-way terminal	1
69957312641	Threaded rubber connection for hose	1



Norton Multi-Air Orbital Sanders

These sanders are engineered for extremely smooth and quiet operation with a lightweight and ergonomically design for maximum comfort. Use the 6mm throw orbital sander for preparing body filler or sanding of clear coat paints and the 3mm throw for fine sanding and edging.

PART #	DESCRIPTION	QTY/CS
6995731 2633	6" 6mm throw orbital sander	1
6995731 2636	6" 3mm throw orbital sander	1
699573 66126	6" 9mm throw orbital sander	1



Multi-Hole Back-up Pad

The multi-hole pattern combined with the 10 channels on the side of the back-up pad provide an air flow that increases dust extraction on both horizontal and vertical surfaces for a cleaner work area. The back-up pad is designed to obtain a low center of gravity to ensure better control and precision during all phases of the sanding process.

PART #	DESCRIPTION	QTY/CS
6995731 2647	Multi-hole back-up pad	5
699573 45337	Multi-hole interface pad	4



Anti-Static Hoses

The 16.5' lightweight, anti-static hoses are treated to prevent the buildup of static electricity caused by dust as it moves through them. The hose for a pneumatic tool includes an integrated air line.

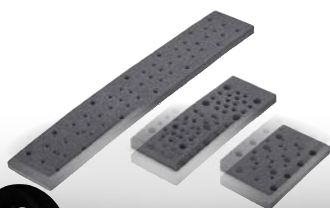
PART #	DESCRIPTION	QTY/CS
6995731 2637	16.5' (5m) hose for pneumatic tool	1
6995731 2638	16.5' (5m) suction hose	1
699573 45325	26.2' (8m) hose for pneumatic tool	1
699573 45336	26.2' (8m) suction hose	1



Vacuum Hand Blocks

Designed for use with vacuum abrasive sheet rolls. The REVvive by RSG dust-free hand blocks are flexible to easily conform to edges and curves.

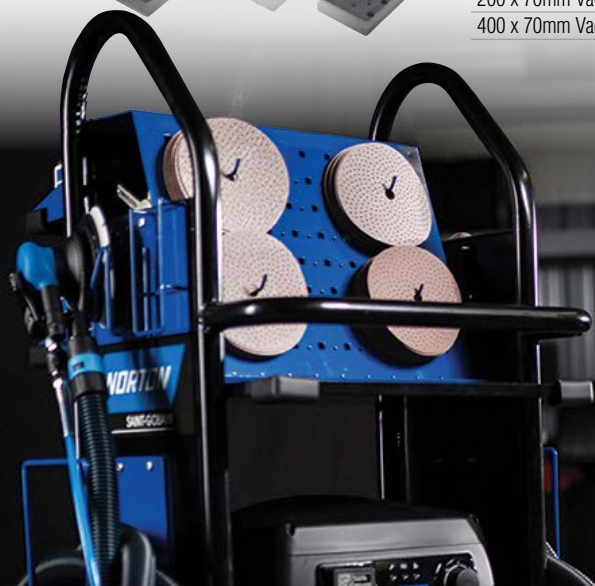
DESCRIPTION	PART #	CASE
125 x 70mm Vacuum Block	666233 91381	1
200 x 70mm Vacuum Block	666233 91382	1
400 x 70mm Vacuum Block	666233 91383	1



Vacuum Hand Block Interface Pads

Matches hole design on the REVvive by RSG Vacuum Block. Use of an interface pad improves both surface finish and cut rate.

DESCRIPTION	PART #	CASE
125 x 70mm Vacuum Block Interface Pad	666233 91384	10
200 x 70mm Vacuum Block Interface Pad	666233 91385	10
400 x 70mm Vacuum Block Interface Pad	666233 91386	10



Mini Angle Sander / File Belt Sander



Compact

Powerful

Portable

- A double-bearing spindle generates superb concentricity reducing vibrations allowing for longer use and finer finishes
- Finesse your projects by having the ultimate control in both precision and power with the speed regulator
- Get better tool handling while reducing additional fatigue with the ergonomic and streamlined non-slip grip
- Exceptionally high horsepower (hp):
2" - 0.45 hp and 22,000 RPMs
3" - 0.9 hp and 20,000 RPMs

Mini Angle Sander

Put the world right in the palm of your hand with our 2" and 3" Norton Mini Angle Sanders. Small, compact enough in getting to those hard-to-reach areas, and powerful enough to finish the job fast and efficiently.

SIZE/DESCRIPTION	2"	3"	QTY/CS
	PART #	PART #	
2" Single Sander	662611 50076		1
2" Kit	662611 50077		1
Includes: 1 – Norton 2" Sander, 25 – 2" 36 Grit Norton Blaze R980P 3-Ply TR Discs (662611 62318), 50 – 2" Medium Grit Norton Rapid Prep Non-Woven TR Discs (662610 09190), 1 – 2" Medium Density Back-up Pad (662610 55103)			
3" Single Sander		699573 82154	1
3" Kit		699573 82155	1
Includes: 1 – Norton 3" Sander, 25 – 3" 36 Grit Norton Blaze R980P 3-Ply TR discs (662611 62328), 25 – 3" Medium Grit Norton Rapid Prep Non-Woven TR discs (662610 17522), 1 – 3" Medium Density Back-up Pad (662610 55105)			



Compact

Powerful

Portable

- The low vibration of the Norton File Belt Tool provides better operator comfort and control for greater productivity
- The light-weight and ergonomic design boasts .70 HP and up to 21,000 max RPM
- Use for deburring, light grinding, blending, surface prep, and polishing on various substrates
- Norton Blaze and Norton Bear-TEX belts provide faster metal removal, better finish, and longer life

File Belt Tool Kit

Durable plastic case provides convenience and protects the file belt tool and abrasives

SIZE/DESCRIPTION	PART #	QTY/CS
Norton File Belt Tool Kit	666233 91378	1
Includes: 1 – Norton File Belt Tool; 5 – Norton Blaze 1/2" x 18" File Belts – 60 grit (699573 98022); 5 – Norton Blaze 1/2" x 18" File Belts – 80 grit (699573 98023); 3 – Norton Bear-TEX 1/2" x 18" File Belts – medium (662610 55310); 1 – Norton File Belt Replacement Arm 666233 91377		
Norton File Belt Replacement Arm	666233 91377	1



Fixed safety guard

Lightweight

Low noise and
air consumption

- Soft grip prevents discomfort
- Designed for collision repair applications
- Enhances the performance of Norton Blaze Cut-off Wheels
- Exceptionally high horsepower, boasting 0.8 hp and 25,000 RPM



Straight Cut-off Wheel Tool

The Norton Straight Cut-off Wheel Tool was specifically designed with collision repair technicians in mind. Lightweight, powerful and mighty, the tool works best to optimize the performance of Norton Blaze 3" cut-off blades in collision repair applications.

SIZE/DESCRIPTION	3" PART #
Straight Cut-off Wheel Tool	666233 91379
Case	1





Plastic Repair

Seam Sealers

Metal Bonding

- Created using the most advanced technology available today
- Products can handle many different applications, thus minimizing the need for a large inventory of product to be kept on-hand
- Urethane Adhesives are the best choice for plastic repairs, easy to sand and will not lift, roll up or shrink
- Epoxy Adhesives are ideal for undetectable SMC repairs because they are easy to sand and will not lift or roll up

METAL BONDING	METAL BONDING – STRUCTURAL	COMPOSITE PLASTIC REPAIR – BONDING	COMPOSITE PLASTIC REPAIR – STRUCTURAL	COMPOSITE PLASTIC REPAIR – COSMETIC	FLEXIBLE PLASTIC REPAIR – STRUCTURAL	FLEXIBLE PLASTIC REPAIR – COSMETIC	636425-	DESCRIPTION	COLOR	WORK TIME	HANDLING/ CLAMP TIME	SANDING TIME	PAINT TIME
EPOXY ADHESIVES													
■		■	■		■		06418	Panel Bonder – 30 minute	Black	30 min	2 hours	3 hours	
■		■	■		■		06421	Panel Bonder – 90 minute	Black	90 min	4 hours	8 hours	
■	■						06427	Impact Toughened	Purple	90 min	120 min		
				■		■	06412	Repair and Filler	Purple	5 min		15-30 min*	15-30 min*
URETHANE ADHESIVES													
		■	■		■		04647	45 second	Opaque	45 sec	2-1/2 min	5 – 7 min*	
		■	■		■		04615	1 minute	Black	1-1/2 min	7 min	12 – 20 min*	1 hour
		■	■		■		04616	5 minute	Black	7 min	15 min	45 min	2 hours
		■	■		■		04617	15 minute	Black	20 min	45 min	90 min	3 hours

*Sanding time depends on film thickness | Times are @ 70°F/21°C except #06421 @ 77°F / 25°C

TECHNICAL HELP LINE 1-866-879-3761



Impact Toughened Structural Adhesive

Two-part epoxy (2:1) structural adhesive for use in automotive bonding applications. Adheres to a wide variety of properly prepared substrates including steel and aluminum. The Impact Toughened Structural Adhesive has an extended work time for large applications, but can be accelerated with applied heat. Impact Toughened Structural Adhesive is much stronger than traditional structural adhesives, and can be used in weld bonded or rivet bonded OEM applications.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive 2:1	220ml	636425 06427
Case		



Epoxy Panel Bonding Adhesive

Superior two-part epoxy (2:1) adhesive designed to bond SMC, FRP, fiberglass, steel, and aluminum auto parts and body panels to each other and to metal frames (no primer required). It seals and bonds in one application.

DESCRIPTION	SIZE	PART #
Panel Bonding Adhesive – 30 minute	220 ml	636425 06418
Panel Bonding Adhesive – 90 minute	220 ml	636425 06421
Case		6



Epoxy Repair and Filler

Two-part epoxy (1:1) used for cosmetic repairs on both flexible and rigid parts. Adhesion promoter must be used on plastic parts. Work time is 5 minutes and it can be sanded in 15-30 minutes. It sands easily and feathers well.

DESCRIPTION	SIZE	PART #
Repair and Filler	220 ml	636425 06412
Case		6

TECH TIP

Norton SpeedGrip adhesives **SHOULD NOT** be used for bonding structural components such as rails, pillars, rocker panels, core supports, etc. If in doubt as to what is a structural component, contact the vehicle manufacturer.

RESISTANCE SPOT WELDING: Norton recommends resistance welding through Metal Bonding Adhesives in a wet or cured state with little to no burn back.

WELDING: Norton Adhesive **CANNOT** be in the weld area or burn back will occur. Norton recommends at least one inch clearance from the weld site to keep the adhesive from contaminating the weld site while positioning the panel on the vehicle. If using, make sure to cover weld area on vehicle and replacement panel, but do not contaminate bond line areas.

After clamping, wipe any excess adhesive off the panel while wet.





45 Seconds

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
45 seconds	215ml	636425 04647
Case		6



1 Minute

Two-part urethane (1:1) used for structural and cosmetic repairs of all plastic bumpers including TPE, TPO, TEO, PP, and ABS.

DESCRIPTION	SIZE	PART #
1 minute	215ml	636425 04615
Case		6



5 Minutes

Two-part urethane (1:1) adhesive used for structural and cosmetic repairs of all plastic bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs, and cosmetic repairs including TPE, TPO, TEO, PP, and ABS and can also be used to bond SMC or fiberglass panels.

DESCRIPTION	SIZE	PART #
5 minutes	215ml	636425 04616
Case		6



15 Minutes

Two-part urethane (1:1) adhesive used for structural and cosmetic repairs of all plastic bumpers, bumper tabs, emblems, door trims, interior and exterior plastic repairs and cosmetic repairs including TPE, TPO, TEO, PP and ABS.

DESCRIPTION	SIZE	PART #
15 minutes	215ml	636425 04617
Case		6



Adhesion Promoter

No need to identify plastic type – just simply apply Norton SpeedGrip Adhesion Promoter to all plastics once, no need to re-apply. Allow for a 10 minute flash time.

No plastic identification required.



DESCRIPTION	SIZE	PART #
Aerosol Adhesion Promoter	333 grams	636425 04625
Case		12



Seam Sealer – Controlled Flow

Two-part epoxy (1:1). Permanently flexible sealer that features a controlled leveling characteristic, as opposed to the excessive flow found in a self-leveling seam sealer. For use on horizontal or sloped areas. Can be painted after 30 minutes.

DESCRIPTION	SIZE	PART #
Seam Sealer - Controlled Flow	220 ml	636425 06402
<i>Case</i>		6



Epoxy Seam Sealer

Two-part epoxy (1:1) used to seal interior and exterior seams, joints, and voids. It will not shrink, harden, or crack and retains its flexibility. For use on vertical or horizontal seams. Can be painted after 30 minutes.

DESCRIPTION	SIZE	PART #
Seam Sealer	220 ml	636425 97120
<i>Case</i>		6



Self-Leveling Seam Sealer

Two-part epoxy (1:1) is formulated for use on drip rails, trunk seams, and roof channels. It will not shrink, harden, or crack and retains its flexibility. For use on horizontal seams. Can be painted after 30 minutes.

DESCRIPTION	SIZE	PART #
Seam Sealer – Self-Levelling	220 ml	636425 97121
<i>Case</i>		6



Bare Metal Epoxy Seam Sealer

Two-part epoxy (1:1), non-sag, high solid epoxy designed where a fast setting and fast paint time sealer is desired. Provides the latest in technology for sealing seams and faster paint time than traditional sealers. Norton Bare Metal Epoxy Seam Sealer extrudes easily with excellent tooling characteristics with no shrinkage, and can be painted after 45 minutes at 70° F/21°C.

DESCRIPTION	SIZE	PART #
Bare Metal Seam Sealer	220 ml	636425 06398
<i>Case</i>		6





OEM approved

Urethane formula
bonds all materials

Outstanding
corrosion protection

- High strength structural bonding with OEM quality and performance and outstanding corrosion protection
- Various work times result in shorter clamp time to increase productivity
- Products can handle many different applications, thus minimizing the need for a large inventory of product to be kept on-hand



SMC/FRP Fiberglass Repair and Panel Bonding – Urethane

Norton SpeedGrip two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP, and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

DESCRIPTION	400ML PART #
3 minutes	636425 04671
10 minutes	636425 04672
35 minutes	636425 04673
Case	6

400ml Use applicator gun #41398-manual or #41396-pneumatic

Working Times

OPEN TIME	WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	90 minutes	3 hours

Times will increase as temperatures decrease.

Times shown above are at 77°F/25°C.

Full cure time is 24 hours but this may be accelerated with heat.

Do not apply polyester based putty/fillers on urethane products.

If polyester putty/filler must be used, skim coat over the Norton Speed-Grip repair area using Norton Speed-Grip rigid repair adhesive or Norton Speed-Grip flexible repair adhesive.

SMC/FRP Fiberglass Panel Bonding – Epoxy

Superior two-part epoxy Norton SpeedGrip adhesive designed to bond steel, aluminum, SMC, FRP, and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

DESCRIPTION	SIZE	PART #
Epoxy Panel Bonding Adhesive	400 ml	636425 04674
Case		6

Use applicator gun #41398-manual or #41396-pneumatic 2:1 Cartridge

Working Times

WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
90 minutes	4 hours	8 hours





Manual Applicator Gun –
1:1 and 2:1



Pneumatic Applicator Gun –
1:1 and 2:1



Mixing Tips
24-element tips ensure automatic
mixing for 220ml to 400ml.

Accessories

	200ML/220ML	400ML	220ML TO 400ML TIPS
DESCRIPTION	PART #	PART #	PART #
Manual Applicator Gun 1:1 & 2:1	636425 41400	636425 41398	–
Pneumatic Applicator Gun 1:1 & 2:1	636425 41399	636425 41396	–
Mixing Tips - 24 Element (green)	–	–	636425 04628
<i>Pkg/Case</i>	<i>1</i>	<i>1</i>	<i>6/60</i>

Nylon Reinforcing Tape

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives.



DESCRIPTION	SIZE	PART #
Nylon Reinforcing Tape	2" x 65"	636425 04632
<i>Case</i>		<i>6</i>

Sprayable Seam Sealer S-4 Kit and Mixing Tips

The S-4 (Sprayable Seam Sealer System) Starter Kit includes one S-4 Atomization Unit with a standard M style air fitting (which can be changed out), a bag of six S-4 Mixing Tips and instructions for use.

The S-4 Atomization Unit attaches to the bottom of the Pneumatic Gun (#41399) and can easily adjust the air pressure as needed. Either Seam Sealer (#97120) or Bare Metal Seam Sealer (#06398) can be used to replicate textured OEM seals. The S-4 Mixing Tip (#06404) screws onto the cartridge, and the opposite end of the tip attaches to the hose on the S-4 Unit.



DESCRIPTION	PART #	PIECES/PACK	PACKS/CASE
S-4 Starter Kit	636425 06403	<i>1</i>	<i>1</i>
S-4 Mixing Tips	636425 06404	<i>6</i>	<i>10</i>

Speed-Grip Rack

Heavy-duty steel rack that can be hung up in the shop and will help you organize your inventory of Norton SpeedGrip Structural Adhesives.



DESCRIPTION	SIZE	PART #
Norton SpeedGrip Rack	25-1/2" x 11" x 9-1/2" deep	636425 06168
<i>Case</i>		<i>1</i>



Ultra fast, high-strength
bond adhesives

Full line of joint and
seam sealers

Brush and spray
protective coatings

- High quality components match OEM color or texture with ultra-fast application and dry time and high-strength bond
- Products can handle many different applications, thus minimizing the need for a large inventory of product to be kept on-hand



Super Bond Weatherstrip Adhesive

Super Bond Weatherstrip Adhesive is a fast setting, high-bond strength adhesive. Used to bond rubber or vinyl weatherstrips to doors, trunks, windows, etc. Can apply using a nasal tip or controlled bead. Has instant tack, and a strong bond, plus is fast drying and waterproof. Resists oil, grease, and silicone.

DESCRIPTION	COLOR	SIZE	PART #
Super Bond Weatherstrip Adhesive	Black	5 oz Tube	076607 82705
	Amber	5 oz Tube	076607 82706
Case			12



Heavy-Duty Spray Trim Adhesive

A fast drying, super strength adhesive in an aerosol can. Used to bond carpeting, urethane foam, insulation, supported vinyl, wood, paper, hood pads, and headliners to most substrates. Convenient adjustable spray nozzle for varied applications.

DESCRIPTION	SIZE	PART #
Heavy Duty Spray Trim Adhesive	24 oz Can / 15.75 oz Net Wt.	076607 82725
Case		12



Urethane Windshield Sealer

A one part urethane adhesive sealant for windshield and backlite installations. Easy handling, fast-set properties, excellent shelf life. Passes Motor Vehicle Safety Standard #212 windshield barrier test and #216 crush test.

DESCRIPTION	SIZE	PART #
Urethane Windshield Sealer	1/10 gal. Cartridge	076607 82735
Case		12



Urethane Seam Sealer

A one-component, polyurethane seam sealer that cures quickly to a permanent, flexible sealant designed for sealing interior and exterior body joints and seams and duplicates OEM appearance. Paintable in 1 hour. Flexible foil package eliminates product waste. Use with Application Gun #82786.

DESCRIPTION	COLOR	PART #
Urethane Seam Sealer Sausage Pack	White	076607 82751
Case		6



Application Gun

Designed for use with Norton Urethane Seam Sealer (#82751). This item is a fully enclosed metal unit, which provides fast and efficient application of seam sealer material. Low ratio mechanism allows for easy pumping and precise application of sealant.

DESCRIPTION	PART #
Application Gun	076607 82786
Case	1



Quick-Set Seam Sealer

Quick-Set Seam Sealer can be used to seal any body seam against moisture or dust and to finish skin panels. Applies easily, skins in 2 minutes, and is paintable in 30 minutes. Has outstanding toolability and remains flexible when dry, plus has excellent adhesion to numerous substrates.

DESCRIPTION	COLOR	SIZE	PART #
Quick-Set Seam Sealer	Beige	1/10 Gal Cartridge	076607 82750
Case			12



Black Powder Guide Coat

Provides the technician with a visual aid to ensure primed surfaces are totally smooth and even. A quick and efficient method to find uneven and low spots on body filler, primer, glazing putties and other repair components. Apply guide coat over the area to be sanded, and continue sanding until the coating is no longer visible on the surface. It can be sanded using either wet or dry sanding methods.

DESCRIPTION	SIZE	PART #
Black Powder Coat with applicator	100 grams	666233 34772
Case		6



Premium Rubberized Undercoat – Paintable

Fast-drying rubberized undercoat for rust-prevention, sound deadening and chip resistance to fenders, undercarriages, quarter panels, wheel wells, decks, and hoods. Excellent adhesion to painted and unpainted surfaces. Resists rust and abrasion as it seals out dust and moisture. Paintable in one hour.

DESCRIPTION	SIZE	PART #
Premium Rubberized Undercoat	24 oz Can/17.75 oz Net Weight	076607 82775
Case		6



Panel and Adhesive Cleaner

Removes adhesives, tar, grease, wax, body sealers, undercoating sprays, and silicone from most surfaces. Aggressive cleaner is safe to use on most paint applications. Packaged with squirt dispenser. Use as directed.

DESCRIPTION	SIZE	PART #
Panel and Adhesive Cleaner	Quart/32 oz	076607 82780
Case		12



Attachment Tape



Factory Grade Attachment Tape

High-performance black double-sided acrylic foam tape with blue easy-release polypropylene liner for exterior and interior moldings and trims. Norton Factory Grade Attachment Tape features black adhesive with a dark foam core that provides cleaner site lines in applications such as modern body side moldings, claddings and roof ditch moldings. Enhanced ability to match the requirements of new OEM part technologies.

- Versatile adhesive bonds to medium and high-surface energy plastics, taking the guesswork out of choosing the right tape for the right part
- Enhanced short term adhesion capability (20 minutes after initial bond) on a wide variety of substrates, increasing productivity and speed of assembly
- Superior conformability to allow for a better bond to irregular surfaces
- Resistant to weathering degradation (UV and high temperature) with the ability to remain flexible at cold temperatures

	1/4" x 5 YDS.	1/2" x 5 YDS.	7/8" x 5 YDS.
DESCRIPTION	PART #	PART #	PART #
Attachment Tape 0.043" (1.1mm) Thick	636425 98650	636425 98651	636425 98652
Case	12	9	7



Premium Automotive Attachment Tape

High-density gray foam tape coated with high strength acrylic adhesive on both sides with red polyethylene release liner is designed for bonding medium to large moldings and accessories. High-strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces.

- Used for attaching body side moldings, cladding, door edges, emblems, interior trim, rocker panel moldings and pillar covers
- Remains flexible at low temperatures

	1/4" x 20 YDS.	1/2" x 20 YDS.	7/8" x 20 YDS.
DESCRIPTION	PART #	PART #	PART #
Attachment Tape 0.043" (1.1mm) Thick	636425 05620	636425 05621	636425 05622
Case	12	12	12



Automotive Attachment Tape

High-density black foam tape with green polyethylene release liner bonds small to medium moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces. The black color of the tape hides well from detection.

	1/2" x 20 YDS.	7/8" x 20 YDS.
DESCRIPTION	PART #	PART #
Attachment Tape 0.043" (1.1mm) Thick	636425 76377	636425 76378
Case	12	12



Paintable

Corona-treated so paint will not
flake off

Excellent cling

- Tri-layer paintable sheeting is easy and fast to apply, and clings to the vehicle's body even after being repositioned
- Corona-treated so the overspray paint won't flake off and create rework
- 3-ply resin formula provides excellent tear resistance, prevents bleed through, and is solvent resistant
- Conveniently packaged on a standard core to fit all current masking dispensers, making it simple for one person to apply

Blue Sheeting

Paint will adhere to the outside layer of plastic, eliminating flake-off. The cling ensures material adheres to the area that is to be protected. Norton Blue Sheeting can be cut and painted along the critical edge.



DESCRIPTION	12' x 400'	16' x 350'	20' x 350'
	PART #	PART #	PART #
Blue Sheeting	636425 03344	636425 03345	636425 03723
Case	1	1	1

Overspray Sheeting

Value paintable overspray sheeting. Medium-density, corona-treated plastic.



DESCRIPTION	12' x 400'	16' x 400'
	PART #	PART #
Overspray Sheeting	636425 06727	636425 06728
Case	1	1



Blue Wrap Protective Plastic

Self-Adhesive Weather Barrier

- Clear film with built in UV inhibitors for interior protection
- Don't leave on more than 30 days
- Do not expose above 170° F
- Do not install on wet or damp surfaces

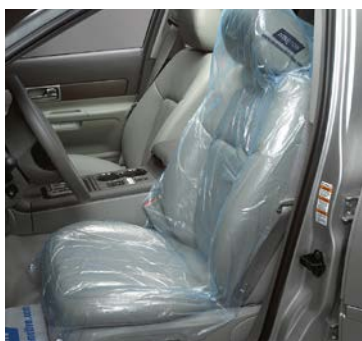
DESCRIPTION	PART #
Weather Barrier 36" x 100' (9 lbs.) 3 mil thick	636425 05920
Case	1



Wheel Maskers

- Tri-layer plastic
- Paintable – NO Flaking
- Fully covers both sides of the wheel
- Covers wheels up to 17"

DESCRIPTION	PART #
Wheel Maskers (50/roll) Paintable	636425 05922
Case	1



Bucket Seat Covers

- Full coverage from headrest to floor
- Will not slip or bunch up
- Protects seats from grease, dust and chemicals
- Perforated roll

DESCRIPTION	PART #
Bucket Seat Covers (125/roll) Non-Slip	636425 05921
Case	1



Floor Mats

- Will not slip or tear
- Protects floor from dirt, grease and chemicals
- Perforated roll
- Generous size: 16-1/2" x 21"

DESCRIPTION	PART #
Floor Mats (125/roll)	636425 05923
Case	1



Steering Wheel Cover

- Protects steering wheel from dirt, grease, and germs
- Demonstrates professionalism cleanliness to customers
- 18" x 18.5" size fits standard steering wheels
- 1.0 mil thick recyclable plastic

DESCRIPTION	PART #
Steering Wheel Cover (500/roll)	636425 97125
Case	1



White Paint Check Masking Paper

Premium white masking paper is corona-treated so paint won't flake off, poly coated to protect against bleed-through and has a built-in Norton Paint Check for convenience. Masking tape can be repositioned without tearing the paper. White paper will not distort lighting during the painting process. Corona-treated so paint won't flake off and poly-coated to protect against bleed-through

- Features built in "Paint Check" design for use confirming proper paint flow and coverage
- Resistant to waterborne and solvent-based products

SIZE	6"	12"	18"	24"	36"
DESCRIPTION	PART #	PART #	PART #	PART #	PART #
Masking Paper (750' boxed)	636425 00402	636425 00403	636425 00404	636425 06224	636425 00407
Case	6	3	2	1	1

Each 750' boxed case is a 36" log. Length is approximate.



Foam Masking Tape

Easy-to-use, time-saving products to mask door jambs and other apertures like hood and deck lid openings that need to be sealed during the painting process. The Premium Foam Masking Tape features a semi-split design and offset adhesive to ensure a soft paint edge.

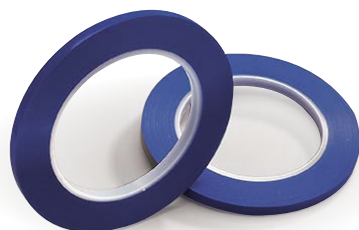
	(1/2" x 54.5 YDS) 13MM x 50MM	(3/4" x 54.6 YDS) 20MM x 50MM
DESCRIPTION	PART #	PART #
Foam Masking Tape	662544 70735	—
Premium Foam Masking Tape	—	662544 70746
Case	1	1



Cloth Duct Tape

Silver polyester cloth tape is highly conformable and moisture resistant. Ideal for general purpose repair applications.

	2" x 60 YDS
DESCRIPTION	PART #
Cloth Duct Tape	636425 78000
Case	24



Blue Fine Line Tape

Norton Blue Fine Line Masking Tape adheres and conforms easily to contours and irregular surfaces. This tape's low profile eliminates hard paint edges and leaves no residue when removed. Resistant to temperatures up to 180°F. It features "pucker-free" cornering, and has straight edges on long runs, plus stays in place and doesn't roll back or have curling edges.

	1/8" x 36 YDS	1/4" x 36 YDS	1/2" x 36 YDS
DESCRIPTION	PART #	PART #	PART #
Blue Fine Line Tape	636425 72018	636425 72014	636425 72012
Case	12	12	12



Cabinets and Dispensers



Ergonomic design
for comfort

Constructed of
durable materials

Designed for
automotive applications

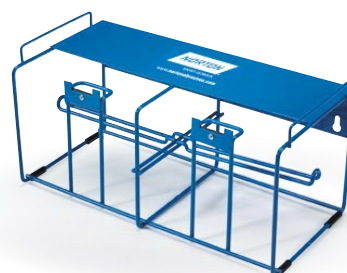
- High-quality, durable components are long lasting and cost effective
- Ergonomic design reduces fatigue



Autobody Utility Cabinet

Rugged, heavy gauge steel with two adjustable shelves and a security latch for locking doors. Store abrasives, tapes and chemicals, while keeping them clean, dry and secure. Sidewalls are pre-punched to mount six Norton disc roll/sheet roll dispensers. Weight: 54 pounds.

DESCRIPTION	SIZE	PART #
Automotive Utility Cabinet	32" x 13" x 25"	636425 42770
Case		1



Disc Roll and Sheet Roll Dispensers

Norton Automotive Disc and Sheet Roll Dispensers feature heavy duty construction and a rubberized finish, designed to protect your product, as well as the finish on your workpiece. They are versatile, for use with any 5" or 6" disc roll or sheet roll.

DESCRIPTION	PART #
Single Disc Roll Dispenser	636425 42772
Double Disc Roll Dispenser	636425 02981
Sheet Roll Dispenser	636425 42773
Case	1

* Each rack can be attached to a wall, mounted on a Norton Utility Cabinet, or stacked upon other Norton dispensers.



Ergonomic Sanding Blocks

- PSA – Soft – Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. The embossed rubber face allows for good adhesion of PSA sheet rolls.
- PSA – Firm – Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. The embossed rubber face allows for good adhesion of PSA sheet rolls.
- Hook and Loop – Soft – Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. Works with standard hook and loop sheets.
- Hook and Loop – Firm – Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. Works with standard hook and loop sheets.

DESCRIPTION	2-3/4" x 5"	2-3/4" x 7-3/4"
	PART #	PART #
Soft – PSA	636425 42090	–
Firm – PSA	636425 42091	636425 42094
Soft – Hook and Loop	636425 42092	–
Firm – Hook and Loop	636425 42093	636425 42095
Case	5	5



Rubber Hand Sanding Block

Ideal for uniform sanding. Can be used for dry or wet sanding. Uses a 2-3/4" x 9" sheet which is 1/4 of a standard 9" x 11" sheet. Slotted jaws securely hold sheets in place.

DESCRIPTION	PART #
Rubber Hand Sanding Block	076607 01889
Case	5



Ergonomic Hand Sanding Block for 6" Discs

The unique design quickly converts a 6" diameter PSA or Hook and Loop disc into a hand sander. The ergonomic design of the pad fits the user's fingers for added comfort and reduced fatigue.

DESCRIPTION	PART #
For 6" PSA Discs	636425 03727
For 6" Hook and Loop Discs	636425 03726
Case	5



Disc Hand Pads

The 3/8" thick pad is composed of neoprene and foam, for excellent conformability. Each pad has an elastic hand strap to hold it firmly in place when used with a 6" Hook and Loop disc for scuff sanding flat or contoured surfaces.

The half moon pad uses a 6" Hook and Loop disc which adheres to the hooks on the pad face. The straight edge of the pad allows the technician to sand contours and narrow crevices.

DESCRIPTION	PART #
6" x 1/2" Thick Soft Foam	636425 00906
6" Half Moon	636425 00904
Case	10

Sanding Blocks and Boards

Dual Density Wet Sanding Block

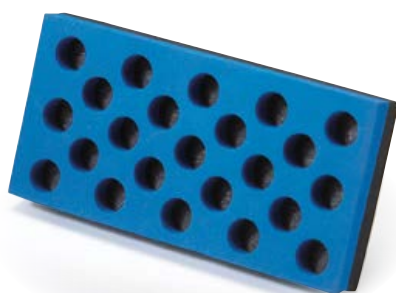
Because of the "grabbing" power of these blocks, no adhesive is required, simply wrap the paper around the block. The dense side is for more aggressive blocking, while the soft side is for color sanding. These blocks come in a "point of purchase" display pack.



DESCRIPTION	PART #
Wet Sanding Block	636425 03728
Case	12

Holey Block

A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces. A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate. The plain side provides firmness and a comfortable, easy-to-hold surface. These blocks come in a "point of purchase" display pack.



DESCRIPTION	PART #
Holey Block	636425 03729
Case	8

PSA Sanding Board

The PSA Sanding Board has a cushioned surface. Slots at each end securely hold 2-3/4" x 17-1/2" abrasive sheets or may be used with 2-3/4" x 16-1/2" PSA sheets.



DESCRIPTION	PART #
PSA Body File Sanding Board	636425 42724
Case	6

Hook and Loop Sanding Board

The Hook and Loop Sanding Board has a lightweight, rugged design. This Sanding Board is designed be used with 2-3/4" x 16-1/2" hook and loop sheets.



DESCRIPTION	PART #
Hook and Loop Body File Sanding Board	636425 52836
Case	5

Hook and Loop Air File Shoe

The Hook and Loop Air File Shoe eliminates the need for clips. The quick-change backing locks and unlocks every time, for fast, easy-to-manage use of hook and loop file sheets.



DESCRIPTION	PART #
Hook and Loop Air File Shoe	636425 52835
Case	5



Consistent finish

Better control
and performance

Multiple options for
many applications

- Two profiles and two densities give you all the options you need for any sanding job
- Durable polyurethane foam on a fiberglass backing plate provides a consistent surface for a consistent finish
- All pads are individually spin-balanced for better control and performance on all tools
- Each pad is protected by a sturdy, clam shell package ready for pegboard display
- A cap protects the threaded spindle and two washers are included for proper fit and spacing on any D/A tool



Low Profile, Soft Density
For Medium To Fine Grit Sanding
(Soft, thicker foam for contours)
12,000 rpm



Low Profile, Medium Density
For Coarse to Medium Grit Sanding
(Hard edge)
15,000 rpm



Tapered Edge, Medium Density
For Coarse to Medium Grit Sanding (Flexible
edge, easy to reach small contours)
15,000 rpm



SOFT / 320 AND FINER

MEDIUM / 320 AND COARSER

TAPERED / 320 AND COARSER

	SOFT / 320 AND FINER		MEDIUM / 320 AND COARSER		TAPERED / 320 AND COARSER	
	PSA	HOOK AND LOOP	PSA	HOOK AND LOOP	PSA	HOOK AND LOOP
	PART #	PART #	PART #	PART #	PART #	PART #
5" Plain Face	—	—	636425 06135	—	636425 06139	636425 06143
6" Plain Face	636425 06127	636425 06130	636425 06137	—	636425 06141	636425 06145
6" Vacuum	—	—	636425 06138	—	636425 06142	636425 06146
Case	5	5	5	—	5	5

Pads have a riveted 5/16"-24 threaded spindle and are made with polyurethane foam with a fiberglass back plate.



Norton Multi-Air Cyclonic Back-up Pads

Innovative design for optimal air flow and powerful dust extraction. It has been engineered with a durable, heat-resistant plastic, a molded-in 5/16"-24 spindle, and longer hooks.



DESCRIPTION	GRIT	PART #	RPM
Norton Multi-Air Back-up pad	Medium	636425 06160	15,000
Pkg/Case		1/5	

DESCRIPTION	PART #
Interface Pad	076607 19359
Pkg/Case	12/1



Back-up Pads

Designed for use with PSA and hook and loop discs.

DESCRIPTION	RPM	PART #
3" Hook and Loop Back-Up Pad	12,000	636425 06128
8" PSA Back-Up Pad	6,000	636425 43112
8" x 5/8"-11 Hook and Loop Back-Up Pad	4,800	636425 43704
8" VAC/Non-VAC Hook and Loop 5 Screw Back-Up Pad	1,500	636425 43712*
Case		5
Case		*1



Foam Interface Pads

Designed for use with fine grit hook and loop sanding discs. Improves both surface finish and cut rate. Use with hook and loop disc back-up pads.

DESCRIPTION	THICKNESS	PART #	PART #	PART #
3" Thin Foam Interface Pad	1/2"	636425 05457	—	—
6" Thin Foam Interface Pad	1/2"	—	636425 42089	—
5" Foam Interface Pad	3/4"	—	—	636425 02161
6" Foam Interface Pad	3/4"	—	—	636425 02162
Pkg/Case		10/1	5/1	2/10



AVOS Speed-Lok Back-up Pads

Durable back-up pads designed for rugged use. Always follow safety procedures and never exceed the rpm.



**5" SPEED-LOK
BACK-UP PAD**

DESCRIPTION	SIZE	RPM	PART #
For Pistol Grips	3/8" -24	20,000	636425 03029
	7/16" -20	20,000	636425 03030
Standard	5/8" -11	13,000	636425 02517
Case			5



Back-up Pads for Grinding Discs

Discs are held in place by Retainer Nut.

	RETAINER NUT	5" x 7/8"	7" x 7/8"	9-1/8" x 7/8"
GRIT	PART #	PART #	PART #	PART #
Medium	—	636425 43421	636425 43422	636425 43423
RPM		10,000 RPM	7,000 RPM	8,600 RPM
Firm	—	—	636425 43425	—
RPM			8,600 RPM	
Retainer Nut	636425 43463	—	—	—
Case	1	1	1	1



Tack Cloths

A specially formulated soft cloth that effectively removes dust, dirt, and sanding residue. It contains no waxes or silicones, and is compatible with all paints. This cloth will not dry out and is always soft and tacky. It is spontaneous combustion proof, non-toxic and anti-static.

DESCRIPTION	PART #
Tack Cloth	076607 49008
Pkg/Case	12/12



Refinish Solutions Group



Your Productivity Partner

A select group of industry leaders has come together to leverage their core expertise into one powerful network to assist you in improving your refinishing process and increasing your profitability.



To learn how the collective expertise of our industry leaders can boost your shop's bottom line, visit www.refinishsolutionsgroup.com or call 1-800-456-8444 for more information.

POWER IN PARTNERSHIP

The Refinish Solutions Group (RSG) is an initiative driven by Saint-Gobain to deliver cutting-edge process solutions and best practices training programs that allow shops and technicians to stay up-to-date with the latest repair and refinishing technologies and advancements.

The Refinish Solutions Group seeks out partners that offer high quality products and expertise with top-level customer service in efforts to bring the best of the best for the convenience of one-stop shopping.

CORE COMPETENCIES

The Refinish Solutions Group manufacturers bring focused expertise and know-how to deliver a single, comprehensive refinishing solutions system to increase productivity, reduce cycle time, and improve quality. Each of the the RSG brands have specialized knowledge, skill and technique in the below core competencies:



METAL PANEL
BONDING



PLASTIC/COMPOSITE
STRUCTURAL AND
COSMETIC REPAIR



BODY PANEL
SURFACE REPAIR



PAINT
PREPARATION



CONTAMINANT-FREE
REFINISHING



PAINT HANDLING
AND ATOMIZATION



PAINT DEFECT
REMOVAL



CLEAN AND
DETAIL

WHAT DOES RSG MEAN TO YOU, THE DISTRIBUTOR?

You get one knowledgeable and resourceful expert in all the brands/products that fall under the RSG umbrella. This loyal champion can offer the distributor in-depth product and industry expertise to configure solutions that fulfill your need as a customer without having to consult with multiple representatives from all the different brands. Your trusted advisor can also offer comprehensive product training on all products and brands under RSG with a no-risk test policy!





REVvive by RSG Accessories

REVvive by RSG is a line of non-abrasive products and accessories that compliment the use of vacuum assisted tools.



REVvive by RSG Contaminant Eliminator Pad
Named a COOL TOOL by Collision Hub!

<https://b.link/9xvdei>



Contaminant Eliminator Pad

Designed with advanced rubber polymer technology replacing the use of traditional clay bars that require reshaping, the pad glides along surfaces for sturdy and controlled handling and is cleaned by simply washing off with water. Safely and easily removes paint over spray, water spots, tree sap, brake and rail dust, and more. Can be used with a tool, hand or with the REVvive by RSG Hand Strap. Delivers a smooth and flawless shine in less time with greater efficiency and longevity.

DESCRIPTION	PART #	CASE
3.5" Contaminant Eliminator Pad	666233 91331	12
6" Contaminant Eliminator Pad	666233 91382	12
3.5" REVvive by RSG Hand Straps	666233 91334	48
6" REVvive by RSG Hand Straps	666233 91333	24



Vacuum Hand Blocks

Designed for use with vacuum abrasive sheet rolls. The REVvive by RSG dust-free hand blocks are flexible to easily conform to edges and curves.

DESCRIPTION	PART #	CASE
125 x 70mm Vacuum Block	666233 91381	1
200 x 70mm Vacuum Block	666233 91382	1
400 x 70mm Vacuum Block	666233 91383	1



Vacuum Hand Block Interface Pads

Matches hole design on the REVvive by RSG Vacuum Block. Use of an interface pad improves both surface finish and cut rate.

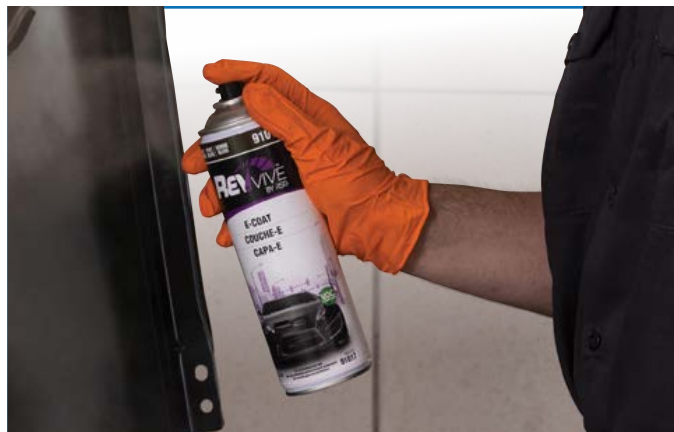
DESCRIPTION	PART #	CASE
125 x 70mm Vacuum Block Interface Pad	666233 91384	10
200 x 70mm Vacuum Block Interface Pad	666233 91385	10
400 x 70mm Vacuum Block Interface Pad	666233 91386	10



Eraser Wheel

Fast removal of pinstripes, adhesive, and decals without damage to the underlying surface. Wider than solid wheels for faster removal and greater control. Tractor wheel design resists heat buildup and reduces jumping and vibration. Use with an air-powered tool up to 4000 rpm.

DESCRIPTION	PART #	CASE
Premium Eraser Wheel 4" x 1" x 5/16"-24	666233 91380	1



Aerosols

REVvive by RSG Aerosols bring performance and quality together for the ideal spot repair solution.

Coatings

REVvive by RSG Coatings are ideal for restoring the original appearance in a cleaner, durable, corrosion-free solution that can be used on almost any surface.



E-Coat

- Super-durable coating provides outstanding corrosion protection
- Used as DTM primer or as a single coating to match the original OEM appearance
- Compatible with most basecoats
- Excellent adhesion over bare metal and paints and primers

DESCRIPTION	COLOR	PART #	SIZE	CASE
e-Coat	Black	666233 91015	12.6 oz	6
e-Coat	Gray	666233 91016	12.7 oz	6
e-Coat	Olive Green	666233 91017	12.8 oz	6
e-Coat	Light Green	666233 91018	12.7 oz	6
e-Coat	Tan	666233 91019	12.9 oz	6
e-Coat	White	666233 91025	12.4 oz.	6
e-Coat	Olive Brown	666233 91026	11.9 oz.	6
e-Coat	Dark Green	666233 91027	11.9 oz.	6
e-Coat	Field Drab	666233 91028	11.9 oz.	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, aluminum, bare steel, galvanized, SMC, fiberglass, and polyester body filler.

Dry Guide Coat

- Identify surface defects when sanding fillers or primers
- Convenient aerosol application provides no waste and clean-up
- Dries instantly
- Does not clog abrasives
- Use when dry or wet sanding

DESCRIPTION	COLOR	PART #	SIZE	CASE
Dry Guide Coat	Black	666233 91008	10.9 oz	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, fiberglass, and polyester body filler.

Trim Black

- Restores trim back to original condition
- No adhesion promoter required
- Excellent coverage
- Maintains flexibility

DESCRIPTION	PART #	SIZE	CASE
Satin Trim Black	666233 91013	10.9 oz	6
Matte Trim Black	666233 91014	11 oz	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, lightly abraded E-Coat, TPO, EDPM, and polypropylene.



Rocker Panel Texture Coat

- A textured, durable coating to protect against stone chips, salt, damp and rust
- Includes two nozzles to recreate a variety of OEM textures
- Apply directly to sanded bare metal. For use on aluminum or galvanized, REVvive by RSG Acid Etch Primer is recommended
- High Build formulation covers seams and weld areas

DESCRIPTION	COLOR	PART #	SIZE	CASE
Rocker Panel Texture Coat	Gray	666233 91011	13.2 oz	6
Rocker Panel Texture Coat	Black	666233 91012	12.8 oz	6



Premium Rubberized Undercoating

- Fast drying, paintable rubberized undercoating protects against stone chips and abrasion
- Non-sag, high rubber content coating with excellent build
- Texture matches OEM appearance
- Suited for wheel wells, trunks, lower body panels and underbodies
- Assists with sound deadening
- Substrates: bare metal or primed steel and aluminum (coated metal)

DESCRIPTION	COLOR	PART #	SIZE	CASE
Premium Rubberized Undercoating	Black	666233 91029	17.7 oz.	6



Attachment Tape Adhesion Promoter

- Liquid primer to improve the adhesion of automotive attachment tapes to exterior and interior trims involving injection molded and/or plastics (TPO, PPO, PP, PC, etc.)
- The convenient dauber style container neatly dispenses the ideal amount of product for optimal adhesion

DESCRIPTION	PART #	SIZE	CASE
Attachment Tape Adhesion Promoter	666233 91030	4 oz. Dauber	6



Cavity Wax

- OEM approved corrosion protection for cavities and inner body panels
- Excellent crevice penetration
- Dries firm to touch with a slight tack
- Convenient aerosol can eliminates the need for spray equipment

Cavity Wax Applicator Wand

- Flexible design makes reaching difficult areas easy
- 360° tip designed for outstanding coverage
- Reduces mess

DESCRIPTION	PART #	SIZE	CASE
Cavity Wax	666233 91022	13.75 oz	12
Cavity Wax Applicator Wand	666233 91023	—	1



REVvive by RSG Cavity Wax
Named a COOL TOOL by Collision Hub!

<https://b.link/66fo1n>



Primers

REVvive by RSG present a full line of Primers with exceptional adhesion and corrosion protection in an easy-to-sand, fast drying solution for all repairs.

Weld-Thru Primer

- Excellent adhesion
- High concentration of zinc or copper for greater corrosion protection
- Superior conductivity while Resistance Spot, MIG and TIG welding
- Fast drying for maximum efficiency

DESCRIPTION	PART #	SIZE	CASE
Zinc Weld-Thru Primer	666233 91000	12.5 oz	6



SUBSTRATES:

Can be applied direct to metal, galvanized steel and aluminum.

High Build Primer

- Fills uneven surfaces prior to top coating
- Ideal for spot repairs
- Includes 2 nozzles - flat fan and round for versatility in film build
- Easy to sand

DESCRIPTION	COLOR	PART #	SIZE	CASE
High Build Primer	Gray	666233 91007	12 oz	6



SUBSTRATES:

Can be applied directly to metal, prepared OEM painted surfaces, aluminum, galvanized steel, SMC, fiberglass, lightly abraded e-Coat, polyester body fillers, GRP.

Universal Primer

- Direct adhesion to both metal and flexible plastics
- Fast drying and easy to sand- ideal for small rub through areas and localized repairs
- No adhesion promoter or etch primer required
- Can be top-coated with most water or solvent based paints

DESCRIPTION	COLOR	PART #	SIZE	CASE
Universal Primer	Gray	666233 91003	11.2 oz	6



SUBSTRATES:

Can be applied to prepared OEM-painted surfaces, Aluminum, galvanized steel, directly on to metal, SMC, Fiberglass, lightly abraded E-Coat, TPO, EDPM, polypropylene.

Acid Etch Primer

- One-step etch and prime formula prevents corrosion and promotes paint adhesion
- For use priming bare metal surfaces
- Ideal for rub-throughs
- No sanding required- can be directly top-coated

DESCRIPTION	COLOR	PART #	SIZE	CASE
Acid Etch Primer	Gray	666233 91010	12.9 oz	6



SUBSTRATES:

Can be applied to fully cured paint, Aluminum, galvanized & zinc-coated steel, bare steel, polyester body fillers, GRP.



Cleaners

Cleaners from REVvive by RSG eliminate contaminants on all surfaces for a completely clean finish.



Surface Degreaser

- Anti-silicone degreaser
- Wipes clean without leaving surface residue
- Fast evaporating and ideal for spot repairs
- Use on bare metal and painted surfaces

DESCRIPTION	PART #	SIZE	CASE
Surface Degreaser	666233 91009	9.9 oz	6



SUBSTRATES:

Direct to metal, prepared OEM paint surfaces, aluminum, galvanized, SMC, fiberglass, lightly abraded E-Coat.





Hyper Concentrates

REVvive by RSG Hyper Concentrates are ULTRA-CONCENTRATED car wash solutions that stay uniform in the bottle allowing you to pump without having to shake the bottle. The no-drip pump accurately dispenses the perfect amount per spray bottle, eliminating the need for any dilution system saving space and reducing the chances of mess. This new technology transforms bulky 5-gallon concentrates into low viscosity 64oz containers giving you more cleaning power in much smaller footprint. One 64oz pail contains the SAME amount of product in a 5-gallon bucket saving space. One 64oz pail contains solution to fill 96 spray bottles. The REVvive by RSG Hyper Concentrate line is environmentally safe formulas (Prop 65 and VOC-compliant).



Degreaser

Powerful exterior degreaser that rapidly cleans the toughest dirt and stains. Quickly removes grease, tar, bugs and grime from engines, floors, and underbodies.



DESCRIPTION	COLOR	SCENT	PART #	SIZE	CASE
Hyper Concentrate Degreaser	Green	Apple	666233 91104	64 oz.	4

All-Purpose Cleaner

All-in-one organic interior and exterior cleaner that rapidly eliminates the toughest stains, grease, oil, dirt, and odors from all surfaces.



DESCRIPTION	COLOR	SCENT	PART #	SIZE	CASE
Hyper Concentrate All-Purpose Cleaner	Yellow	Citrus	666233 91103	64 oz.	4

Wheel Cleaner

Strong environmentally safe wheel cleaner removes oxidation, brake dust, tar, and tough dirt. Safe for clear coated, painted, aluminum, and magnesium rims. Does not contain hydrofluoric or sulfuric acids.



DESCRIPTION	COLOR	SCENT	PART #	SIZE	CASE
Hyper Concentrate Wheel Cleaner	Purple	Grape	666233 91101	64 oz.	4

Soap

Highly concentrated, pH balanced formula delivers full-bodied foaming lather that easily removes grime, road film, and dirt without dulling painted finish.



DESCRIPTION	COLOR	SCENT	PART #	SIZE	CASE
Hyper Concentrate Soap	Red	Cherry	666233 91100	64 oz.	4



Glass Cleaner

Alcohol based, ammonia free, non-streaking, fog and smudge resistant formula works great on windshields, mirrors, plastic, and headlights.

DESCRIPTION	COLOR	SCENT	PART #	SIZE	CASE
Hyper Concentrate Glass Cleaner	Blue	None	666233 91102	64 oz.	4



Spray Bottle

For use with REVvive by RSG Hyper Concentrates, this 32-ounce handy hold spray bottle is OSHA compliant and has a chemical resistant sprayer.

DESCRIPTION	PART #	SIZE	CASE
Hyper Concentrate Spray Bottle	666233 91105	32 oz.	24



Hyper Concentrate Pump

For use with REVvive by RSG Hyper Concentrates this no-drip pump accurately dispenses concentrates into 32 ounce secondary bottles. The REVvive by RSG Hyper Concentrate Pump delivers 2 – 3 ounces of product per pump when adding the chemical to the dilution with the water for a 32-ounce spray bottle of chemical.

DESCRIPTION	PART #	SIZE	CASE
Hyper Concentrate Pump	666233 91106	–	24



SCAN THIS CODE
to see these items in action!



Farécla buffing pads have a unique CCS waffle design that resolves the common problems of the traditional waffle.

Benefits of CCS Design

- Slower rate of absorption enhancing polish performance
- Gradually releases compound as needed by the operator, enhancing pad and compound performance
- Reduces surface contact resulting in less friction generated heat
- Diminishes surface friction allowing operator to run pad flat preventing skipping

Three Proven Professional Foam Formulations:

- White Cutting Foam— for removing sanding scratches, deep scratches, oxidation, and weathered paint
- Black Polishing Foam— to remove light swirl marks
- Blue Finishing Foam— for use with a final polish or glaze to create exceptional shine



Single-Sided Pads

Farécla Single-Sided Pads have a beveled edge design to allow access under trim and improve user control. The recessed back provides accurate alignment for balance and protects against backing plate contact.

Back-Up Plates

The Farécla back-up plate is intended for use with the single-sided foam pads.

- High strength molded urethane construction absorbs heat while enabling flexibility over the surface
- Edge design allows for pads to attach securely yet fast and easy changes
- Composed with plated steel insert for maximum durability

DESCRIPTION	PART #	CASE
8" Single-Sided Pads		
8" Single-Sided CCS Waffle Foam Pad - White	666233 91306	6
8" Single-Sided CCS Waffle Foam Pad - Black	666233 91307	6
8" Single-Sided CCS Waffle Foam Pad - Blue	666233 91308	6
8" Single-Sided Cutting Wool Pad	666233 91315	6
8" Back-up Plate	666233 91314	6
3.5" Single-Sided Pads		
3.5" Single-Sided CCS Waffle Cutting Foam Pad- Orange	666233 91319	6
3.5" Single-Sided CCS Waffle Polishing Foam Pad- Black	666233 91320	6
3.5" Single-Sided CCS Waffle Finishing Foam Pad- Blue	666233 91321	6
3.5" Single-Sided Cutting Wool Pad	666233 91318	6
3.5" Back Up Plate	666233 91316	6
Accessories		
Rotary Extension	666233 91317	6
Foam Pad Conditioning Brush	666233 91489	20



Double-Sided Pads

Farécla Double-Sided Pads have a highly engineered center plate designed to minimize pad hop or chatter with the perfect amount of flexibility when buffing contours. The Farécla Double-Sided Pads are designed with an easy to use connection system that allows the technician to effortlessly change pads to get the job done quickly, saving time and effort.

Wool Pad

The Farécla Double-Sided Wool Pad is a 100% steamed and twisted white wool designed to eliminate severe swirls, scratches or heavy oxidation from sanded or wet sanded refinished paint surfaces.

DESCRIPTION	PART #	CASE
8" Double-Sided CCS Waffle Foam Pad - White	666233 91310	6
8" Double-Sided CCS Waffle Foam Pad - Black	666233 91311	6
8" Double-Sided CCS Waffle Foam Pad - Blue	666233 91312	6
Double-Sided Pad Adapter	666233 91313	6
8" Double-Sided Cutting Wool Pad	666233 91309	6
Accessories		
Double Sided Pad Adapter - Quick Connect	666233 91330	6



Super Fast. Super Easy!

Farécla G360 is a radical new polishing system. Farécla G360 Compound and Finish and Farecla buff pads are the perfect combination.



G360 Super Fast Compound

G360 Super Fast Compound easily glides over the surface while rapidly cutting to remove P1200 sanding marks- saving time and money. Transparent in use, the operator is able to see these marks disappear permanently.

- Removes P1200 or finer scratches
- Use on all refinish clear coats and OEM paint
- Heavy viscosity for reduced sling and easy clean-up
- Easy glide technology

DESCRIPTION	PART #	CASE
Farécla G360 Super Fast Compound	666233 90600	6



G360 Super Fast Finish

G360 Super Fast Finish easily eliminates swirl marks and other minor defects rapidly and with little effort, leaving an enhanced deep gloss finish. Transparent in use, the operator is able to see the permanent results.

Ideal for darker colors, after using G360 Super Fast Compound system.

- Ultra high gloss finish
- Eliminates swirl marks and fine scratches
- Transparent in use
- Minimal wiping

DESCRIPTION	SIZE	PART #	CASE
Farécla G360 Super Fast Finish	1 Liter	666233 90601	6



Detail Spray

Farecla Clean & Protect Detail Spray is a non-hazardous, silicone- and VOC-free product that offers immense cleaning power and leaves a long lasting protective layer on the surface. Rapidly removes compound, residue, dust, fingerprints, and other contaminants from paint, gel coats, glass, and plastics.

- Easy-to-use product with a great smell
- Silicone and VOC free formula
- Does not leave streaks or residue
- High gloss finish with long-lasting protection

DESCRIPTION	SIZE	PART #	CASE
Clean & Protect Detail Spray	1 Liter	780727 66935	6



Microfiber Towels

DESCRIPTION	COLOR	PART #	CASE
Farécla All-Purpose Microfiber Towel	Blue	666233 91497	10
Farécla Detail Microfiber Towel	Grey	666233 91496	25



Crash Tested. OEM Approved.

Fusor® Repair Adhesives product line is known for its innovative OEM approved products and expertise in providing collision repair adhesive solutions. Fusor's leading adhesives, sealers and plastic repair solutions combined with the product portfolio and strong sales team of the Refinish Solutions Group provide you with a one-stop, comprehensive refinishing solutions system to increase productivity, reduce cycle time and improve quality.

PART #	DESCRIPTION	WORK TIME	HANDLING / CLAMP TIME	PAINT TIME	FULL CURE	SUBSTRATES	CHEMISTRY	COLOR
666233 90978 808498 10007	Fusor 110B/111B Metal Bonding Adhesive (Fast)	5 minutes	20 minutes	—	2 hours	Steel and aluminum	Acrylic 2K	Green
666233 90969 808498 10006	Fusor 108B/109B Metal Bonding Adhesive (Med.)	40 minutes	2 hours	—	4 hours	Steel and aluminum	Acrylic 2K	Green
666233 90970	Fusor 112B Metal Bonding Adhesive (Slow)	70 minutes/ 35 minutes @ 90F (32C)	3 hours	—	8 hours	Steel and aluminum	Acrylic 2K	Gray
666233 90983	Fusor 208B Panel Bonding Adhesive (Slow)	90 minutes	4 hours / 30 minutes @ 140°F (60°C)	Immediately	24 hours / 1 hour @ 140°F (60°C)	Steel, aluminum and SMC/FRP	Epoxy 2K	Gray
666233 90982	Fusor 209B Crash Durable Structural Adhesive (Slow)	90 minutes	6 hours / 30 minutes @ 140°F (60°C)	24 hours / 30 minutes @ 140°F (60°C)	24 hours / 2 hours @ 140°F (60°C)	Steel, aluminum, FRP	Epoxy 2K	Blue

Technical data reported @ 70°F (21°C) unless noted.



Metal Bonding Adhesive (Fast) | BARE METAL

Applications: Patch panel bonding and weld bonding of properly prepared dissimilar metals, cab corners, panel sections and aluminum trailer repair patches.

Features & Benefits:

- Fast cure
- No welding required
- Guaranteed corrosion protection

OEM Approvals & Recommendations:

Honda: In-plant repair, collision repair
Acura: Collision repair

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Green	110B	666233 90978	6
1.7 oz (50 mL)	Green	111B	808498 10007	12



Metal Bonding Adhesive (Medium) | BARE METAL

Applications: Panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.

Features & Benefits:

- 6 to 8 times faster than epoxy or urethane panel bonders
- No welding required
- Guaranteed corrosion protection
- Can be riveted and resistance welded

OEM Approvals & Recommendations:

GM, Mazda, Nissan, Ford, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Green	108B	666233 90969	6
1.7 oz (50 mL)	Green	109B	808498 10006	12



Metal Bonding Adhesive (Slow) | BARE METAL

Applications: Panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.

Features & Benefits:

- Long open time for large panel replacement
- Ideal for hot temperature conditions
- Guaranteed corrosion protection
- Can be riveted and resistance welded

OEM Approvals & Recommendations:

Chrysler, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Gray	112B	666233 90970	6



Panel Bonding Adhesive (Slow) | BARE METAL

Applications: Metal and plastic panel bonding, weld and rivet bonding of quarter panels, rear body panels, roof panels, door skins, van side panels and outer truck bed panels.

Features & Benefits:

- Paint and sand with no need to remove adhesive squeeze out
- Low odor
- Bonds plastic, e-coat and bare metals
- Excellent corrosion protection

OEM Approvals & Recommendations:

Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Gray	208B	666233 90983	6



Crash Durable Structural Adhesive (Slow) | BARE METAL

Applications: Metal and plastic panel bonding, weld and rivet bonding of replacement structural and non-structural auto body panels.

Features & Benefits:

- Higher impact strength performance
- Excellent corrosion protection
- Versatile and easy to use
- Bonds plastic, e-coat and bare metals
- Weld immediately

OEM Approvals & Recommendations:

GM/ Fiat, PSA Peugeot, Tesla, Chrysler, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Blue	2098	666233 90982	6

Use Fusor 420 Mixing Tip.

PART #	DESCRIPTION	WORK TIME	CLAMP TIME	SAND TIME	PAINT TIME	SUBSTRATES	CHEMISTRY	COLOR
666233 90981 808498 10169	Fusor 132/133 Plastic Repair Adhesive (Super Fast)	1 minute	10 minutes	10 minutes	10 minutes	All types of plastic, SMC or fiberglass, ecoat, primed and painted metals	Urethane 2K	Black
666233 90963 808498 10030	Fusor 142/143 Plastic Repair Adhesive (Fast)	1 minute	10 minutes	20 minutes	30 minutes	All plastic bumpers, SMC or fiberglass panels, ecoat, primed and painted metals	Urethane 2K	Black
666233 90976	Fusor 152 Plastic Repair Adhesive (Medium)	3 minutes	30 min / 5 min @ 140°F (60°C)	90 min / 3 min @ 140°F (60°C)	2 hours / 60 min with heat cure	All plastic bumpers, SMC or fiberglass panels, ecoat, primed and painted metals	Urethane 2K	Black
666233 90980	Fusor 114LG Plastic Finishing Adhesive (Fast)	2 minutes	—	20 minutes	60 minutes	Finishing adhesive for all plastics including PP, fiberglass, Metton®, Telene®, SMC, TEO, urethane and carbon fiber	Epoxy 2K	Red
666233 90967 808498 10001	Fusor 100EZ/101EZ Plastic Repair Adhesive (Heat Set)	40 minutes	—	10 minutes @ 180°F (82°C)	60 minutes @ 180°F (82°C)	All types of rigid body plastics such as SMC, GTX, fiberglass, Metton® and carbon fiber	Epoxy 2K	Beige
666233 90962 808498 10015	Fusor 141/140 Clear Plastic Bonding Adhesive (Fast)	1 minute	5 minutes	30 minutes	30 minutes	Plastics, primed and painted metals, glass, wood and other surfaces	Urethane 2K	Clear
666233 90964	Fusor 147 Plastic Bonding Adhesive (Medium)	5 minutes	90 min / 15 minutes @ 140°F (60°C)	—	90 minutes / 15 minutes @ 140°F (60°C)	SMC, fiberglass, carbon fiber and other plastics to itself and primed metal	Urethane 2K	Brown
666233 90960	Fusor 127EZ Plastic Bonding Adhesive (Slow)	50 minutes	5 hours / 30 minutes @ 140°F (60°C)	—	4 hours / 30 minutes @ 140°F (60°C)	SMC, fiberglass, carbon fiber and other plastics to itself and primed metal	Urethane 2K	Off White
808498 10038	Fusor T21 Composite Adhesive (Slow)	45 minutes	4 hours / 20 minutes @ 180°F (82°C)	60 minutes @ 180°F (82°C)	60 minutes @ 180°F (82°C)	Plastics, SMC and fiberglass to itself and primed metals	Epoxy 2K	Gray
666233 90966	Fusor T22 Truck Plastic Bonding Adhesive (Fast)	5 minutes	60 minutes / 15 minutes @ 140°F (60°C)	—	—	SMC, fiberglass, carbon fiber and other plastics to itself and to primed metal	Urethane 2K	Beige
666233 90975	Fusor T23 Truck Plastic Bonding Adhesive (Medium)	20 minutes	3 hours / 22 minutes @ 140°F (60°C)	—	—	SMC, fiberglass, carbon fiber and other plastics to itself and to primed metal	Urethane 2K	Beige

Technical data reported @ 70°F (21°C) unless noted.



Plastic Repair Adhesive (Super Fast) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs.

Features & Benefits:

- No need for plastic identification with use of Fusor 602EZ
- Sand and paint in 10 minutes
- Faster than plastic welding
- Stronger than stapling
- One product for all plastic repairs
- Undetectable feather edge

OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Black	132	666233 90981	6
1.7 oz (50 mL)	Black	133	808498 10169	12



Plastic Repair Adhesive (Fast) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs.

Features & Benefits:

- Urethane chemistry for all structural and cosmetic repairs on bumpers
- Undetectable feather edge
- Sandable in minutes
- No need for plastic identification with use of Fusor 602EZ

OEM Approvals & Recommendations:

Ford, GM, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Black	142	666233 90963	6
1.7 oz (50 mL)	Black	143	808498 10030	12



Plastic Repair Adhesive (Medium) | SANDABLE

Applications: Structural and cosmetic repair of bumpers, bumper tabs, emblems and door trims, interior and exterior plastic repairs, cosmetic repairs.

Features & Benefits:

- Enough work time for larger repairs; ideal for hot temperature conditions
- Urethane chemistry for all structural and cosmetic repairs on bumpers
- Undetectable feather edge
- Sandable in minutes
- No need for plastic identification with use of Fusor 602EZ
- On demand cure with heat

OEM Approvals & Recommendations:

Ford, GM, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Black	152	666233 90976	6



Plastic Finishing Adhesive (Fast) | SANDABLE

Applications: Finishing adhesive for cosmetic repair of all plastic bumpers and body panels.

Features & Benefits:

- No plastic identification is required
- No adhesion promoters needed
- Epoxy formula sands to a perfect feather edge in 20 minutes or less
- Use with or without mixing tip

OEM Approvals & Recommendations:

Chrysler/Fiat, GM, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Red	114LG	666233 90980	6



Plastic Repair Adhesive (Heat Set) | SANDABLE

Applications: Structural and cosmetic repair of auto and heavy duty truck composite, fiberglass, SMC and carbon fiber panels.

Features & Benefits:

- One product for all body panels
- Easily sands to a feather edge to provide undetectable repairs
- No bull's-eyes, read-throughs or halos

OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Nissan, Volvo Truck

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Beige	100EZ	666233 90967	6
1.7 oz (50 mL)	Beige	101EZ	808498 10001	12

Use Fusor 702 Fiberglass Cloth.



Clear Plastic Bonding Adhesive (Fast) | SANDABLE

Applications: Rebuild bumper and headlight tabs, bond emblems, body side moldings, plastic backer panels, decorative vents, wheel opening moldings, rear wind deflectors and ground effects.

Features & Benefits:

- Clear urethane, non-yellowing structural adhesive
- Fast cure
- High-strength, flexible bond

OEM Approvals & Recommendations:

Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Clear	141	666233 90962	6
1.7 oz (50 mL)	Clear	140	808498 10015	12



Plastic Bonding Adhesive (Medium) | SANDABLE

Applications: Installation and bonding of small body panels, spoilers, ground effects and headlight buckets.

Features & Benefits:

- High-strength structural adhesive
- Easy to gun, urethane non-sag formula
- Provides faster cure time for smaller interior and exterior parts

OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Brown	147	666233 90964	6



Plastic Bonding Adhesive (Slow) | SANDABLE

Applications: Plastic body panels, spoilers and ground effects; excellent for cab extenders, wood and other surfaces.

Features & Benefits:

- High-strength urethane structural adhesive
- Provides enough work time for bonding large primed metal or plastic parts
- Easy to gun, non-sag formula

OEM Approvals & Recommendations:

GM

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Off White	127EZ	666233 90960	6



Composite Adhesive (Slow) | SANDABLE

Applications: Bonding of fairings, body panels, spoilers, ground effects, wind deflectors, roofs and fender liners; repairs cracks, punctures and tears.

Features & Benefits:

- One product bonds and finishes all plastic panels
- OEM epoxy formula
- Great for heavy-duty truck repair
- High strength
- Excellent gap-filling properties

OEM Approvals & Recommendations:

Ford, GM, Kenworth, Mack, Navistar, Paccar, Peterbilt, Volvo Truck

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Gray	T21	666233 90965	6

Use Fusor 420 Mixing Tip.



Truck Plastic Bonding Adhesive (Fast) | STRUCTURAL

Applications: Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels.

Features & Benefits:

- Easy to gun, non-sag formula
- Substantially stronger than conventional adhesives

OEM Approvals & Recommendations:

Kenworth, Peterbilt

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Beige	T22	666233 90966	6



Truck Plastic Bonding Adhesive (Medium) | STRUCTURAL

Applications: Installation of hood panels, roof panels, fenders, fender liners, fairings, spoilers, wind deflectors, cab extenders, ground effects, headlamp buckets and other body panels.

Features & Benefits:

- Easy to gun, non-sag formula
- Substantially stronger than conventional adhesives

OEM Approvals & Recommendations:

Kenworth, Peterbilt

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Beige	T23	666233 90975	6



PART #	DESCRIPTION	WORK TIME	SKIN TIME	FULL EXPANSION	SAND TIME	PAINT TIME	SUBSTRATES	CHEMISTRY	COLOR
666233 90973 808498 10037	Fusor 123/126 Non-Sag Seam Sealer (Fast)	3 minutes	—	—	—	10 minutes (Paint within 24 hours or scuff before painting)	Bare metal or primed surfaces	Urethane 2K	White
666233 90986	Fusor 123MD Non-Sag Seam Sealer (Medium)	15 minutes	—	—	—	45 minutes	Bare metal or primed surfaces	Urethane 2K	White
666233 90984	Fusor 123SL Non-Sag Seam Sealer (Slow)	45 minutes	—	—	—	90 minutes (Paint within 24 hours or scuff before painting)	Bare metal or primed surfaces	Urethane 2K	White
666233 90974	Fusor 123EZ Non-Sag Seam Sealer (Medium)	10 minutes / 5 minutes @ 90°F(32°C)	—	—	30 minutes	30 minutes	Apply over 2K primer	Epoxy 2K	Blue
666233 90979	Fusor 019 Bare Metal Brushable Seam Sealer (Medium)	6 minutes	—	—	10 minutes	10 minutes (Paint within 24 hours)	Bare metal	Acrylic 2K	Green
666233 90961	Fusor 129 Controlled Flow Seam Sealer (Fast)	5 minutes	—	—	30 minutes	30 minutes	Bare metal	Epoxy 2K	Beige
666233 90972	Fusor 122EZ Self-Leveling Seam Sealer (Medium)	8 minutes	—	—	30 minutes	30 minutes	Apply over 2K primers	Epoxy 2K	Blue
808498 10170 666233 90996 808498 10171	Fusor 800DTM/ 801DTM/803DTM Direct-To-Metal Sealer	—	25 min, 50% RH	—	—	Immediately or up to 30 days without a scuff (Test with paint system)	Bare metal, cold rolled steel, ecoat and aluminum	Silane Terminated Polymer 1K	Neutral/ White/Black
666233 90971 808498 10011	Fusor 121/124 Flexible Foam (Super Fast)	10 seconds	—	3 minutes	—	10 minutes	Apply over 2K primers	Urethane 2K	Black
666233 90977	Fusor 130 Rigid Foam (Super Fast)	25 seconds	—	4 minutes	—	10 minutes	Apply over 2K primers	Urethane 2K	Beige
666233 90985	Fusor 231 Sound Dampening Material (Slow)	60 minutes					Bare metal or over 2K primed metal	Urethane 2K	Black

Technical data reported @ 70°F (21°C) unless noted.



Non-Sag Seam Sealer (Fast) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where fast work time is desired.

Features & Benefits:

- Duplicates factory appearance
- Gets the job done in 10 minutes
- Bright white color
- Can be used without primer

OEM Approvals & Recommendations:

Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	White	123	666233 90973	6
1.7 oz (50 mL)	White	126	808498 10037	12



Non-Sag Seam Sealer (Medium) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where medium work time is desired.

Features & Benefits:

- Duplicates factory appearance
- Can be used without primer
- Extended work time
- Bright white color

OEM Approvals & Recommendations:

Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	White	123MD	666233 90986	6



Non-Sag Seam Sealer (Slow) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application requiring a longer work time, non-sag cosmetic seam sealer, or where high ambient temperatures are encountered.

Features & Benefits:

- Duplicates factory appearance
- Longer work time

OEM Approvals & Recommendations:

Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	White	123SL	666233 90984	6



Non-Sag Seam Sealer (Medium) | FULL BODIED

Applications: Duplicates factory look on the following seams: truck beds, tooled door skin, floor pan, core support and any other application in which a non-sag cosmetic seam sealer is required and where longer work time is desired.

Features & Benefits:

- Duplicates factory appearance
- Longer work time
- Sandable

OEM Approvals & Recommendations:

GM, Ford, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Blue	123EZ	666233 90974	6



Bare Metal Brushable Seam Sealer (Medium) | BARE METAL SEALER

Applications: Truck bed seams, tooled door skin seams, floor pan seams, core support seams and other applications where bare metal, brushable cosmetic seam sealer is required.

Features & Benefits:

- Acrylic formula provides corrosion protection
- Perfect match to OEM brushed appearance

OEM Approvals & Recommendations:

Chrysler/Fiat, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Green	019	666233 90979	6



Controlled Flow Seam Sealer (Fast) | CONTROLLED FLOW

Applications: Excellent for roof channels, door seams, drip rails and truck bed floor seams and trunk seams.

Features & Benefits:

- Epoxy formula provides smooth continuous beads with no gun lines
- No tooling required for factory look
- Sandable
- Can be used with or without primer

OEM Approvals & Recommendations:

Ford, Chrysler/Fiat, GM, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Beige	129	666233 90961	6



Self-Leveling Seam Sealer (Medium) | FLOWABLE

Applications: Drip rails, trunks, core support to aprons, roof seams and quarter panel to rear deck.

Features & Benefits:

- Perfectly matches factory flow-grade seams
- No tooling required
- Permanently flexible
- Sandable
- Color changes to indicate cure

OEM Approvals & Recommendations:

Ford, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Blue	122EZ	666233 90972	6



Sound Dampening Material (Slow) | NOISE VIBRATION DAMPENING

Applications: Sound dampening and sealing of: roof bows and roof skin, door skin and intrusion beam, quarter panel and inner structure, hoods and deck lids to inner structure. Ideal for overhead and vertical applications where a non-sag material is required.

Features & Benefits:

- Matches OEM performance
- Flexible seal with no shrinkage or read-through; non-expanding
- Extended work time for large applications
- Non-sag formula remains in position on vertical and overhead surfaces
- Excellent adhesion to metal, e-coat and existing NVH materials

OEM Approvals & Recommendations:

Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Black	231	666233 90985	6



Direct-To-Metal Sealer | BARE METAL

Applications: Duplicates factory look on standing seams, cosmetic seams, truck bed seams, tooled door skin seams, floor pan seams, core support seams and brushed seams and any other application in which a non-sag cosmetic seam sealer is required.

Features & Benefits:

- Single component direct-to-metal; no substrate primer required
- Non-sag
- Holds brush marks without die back
- Weld-thru with no burn back

OEM Approvals & Recommendations:

Ford, GM, Honda/Acura, Nissan, Volvo Truck

SIZE	COLOR	FUSOR #	PART #	CASE
10 oz (296 mL)	Neutral	800DTM	808498 10170	12
10 oz (296 mL)	White	801DTM	666233 90996	12
10 oz (296 mL)	Black	803DTM	808498 10171	12



Flexible Foam (Super Fast) | FLEXIBLE

Applications: Sound deadening, sealing and filling of: door skins to crash bar, hood panel to supports, trunk panel to supports and gas tank filler area.

Features & Benefits:

- Matches OEM sound deadening foams
- Retains its memory with no shrinkage
- Expands to 10 times its size
- Will not absorb moisture or cause corrosion

OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, GM, Honda/Acura, Tesla, Volvo Truck

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Black	121	666233 90971	6
1.7 oz (50 mL)	Black	124	808498 10011	12



Rigid Foam (Super Fast) | RIGID

Applications: Sound deadening, vibration dampening, reinforcement, sealing and filling of: fender rails, pillars, rocker panels, quarter panels and floors.

Features & Benefits:

- Matches OEM sound deadening foams commonly found in pillars, front rails, rockers and rear supports
- Expands to 10 times its size
- Provides NVH properties for a quieter ride
- Tough compressive strength for maximum energy absorption
- Super fast application, providing full foam expansion in 4 minutes

OEM Approvals & Recommendations:

Chrysler/Fiat, Ford, Honda/Acura

SIZE	COLOR	FUSOR #	PART #	CASE
7.1 oz (210 mL)	Beige	130	666233 90977	6





Surface Modifier

Applications: Increases adhesion for plastic bumper repair and painting plastic parts. Also improves adhesion for double-sided tapes and seam sealing tapes.

Features & Benefits:

- Open time from 10 minutes to 24 hours
- California compliant
- No need for plastic identification when used with Fusor 132/133, 142/143, 152/153 or 141/140 adhesives
- Increases adhesion when used with Fusor 180/181/182

Substrates:

All plastic bumper covers, emblems, moldings and primed or painted metals

OEM Recommended

SIZE	FUSOR #	PART #	CASE
9 oz (255 mL)	602EZ	808498 10121	6



Reinforcing Mesh

Applications: Use for backing patches, bumper tabs and other reinforcements on plastic bumper covers.

Features & Benefits:

- Use with Fusor 132/133, 142/143, 152/153, 141/140 adhesives
- Use with Fusor 602EZ
- Use with Fusor 704 roller
- Finish with Fusor 114LG/114SM adhesive

Substrates:

Plastic bumpers, bumper tabs

SIZE	FUSOR #	PART #	CASE
4" x 12' (101.6 mm x 3.7 m)	700	808498 10023	12



Fiberglass Cloth

Applications: Use for structural backing support, pyramid patches and other reinforcements on SMC and fiberglass panels.

Features & Benefits:

- Helps eliminate bull's-eyes in SMC repair
- Use with Fusor 100EZ/101EZ, 120/T20 and T21 adhesives
- Use with Fusor 704 roller

Substrates:

SMC, Fiberglass

SIZE	FUSOR #	PART #	CASE
4" x 12' (101.6 mm x 3.7 m)	702	808498 10025	12



Adhesion Prep/Cleaner

Applications: Removes silicones and contaminants. Use prior to applying adhesives, sealers and coatings. Removes brake dust from wheels.

SIZE	FUSOR #	PART #	CASE
32 oz (946.3 mL)	703	808498 10026	12

Specialty Products/Accessories



Saturation Roller

Applications: Use with Fusor 700 and 702 for maximum adhesive saturation.

Features & Benefits:

- 3" (76.2 mm) anodized aluminum
- Ideal for building SMC patch panel repairs
- Helps compact the surface for strong repairs

SIZE	FUSOR #	PART #	CASE
3" (76.2 mm) Roller	704	808498 10027	6



Manual 50 mL Dispensing Gun

Applications: Use with 1.7 oz (50 mL) cartridges, which go with Fusor 400 mix tip.

Features & Benefits:

- Dispenses both 1:1 and 2:1 cartridges with no conversion necessary
- Sturdy, high-quality, compact

SIZE	FUSOR #	PART #	CASE
50 mL Dispensing Gun	300	808498 10019	1



High Performance Manual Dispensing Gun

Applications: For use with 10.1/7.6 oz (210 mL) cartridges.

Features & Benefits:

- Dispenses 1:1 and 2:1 cartridges
- Sturdy, high quality, compact
- 26:1 thrust ratio allows for easy dispensing of high viscosity adhesive
- Easily accommodates cartridges with different nose styles
- Simplistic design allows for easy cartridge insertion and ejection
- Composite supports provide excellent cartridge stability
- Conversion plunger is securely attached to rear of applicator

SIZE	FUSOR #	PART #	CASE
210 mL	502	666233 90987	1



High Performance Pneumatic Dispensing Gun

Applications: For use 7.1 oz (210 mL) cartridges.

Features & Benefits:

- Dispenses 1:1 and 2:1 cartridges
- One finger forward and reverse operation
- Composite support provide excellent cartridge stability
- For fast and easy application of long beads

SIZE	FUSOR #	PART #	CASE
7.1 oz (210 mL)	504	666233 90988	1



Sprayable Seam Sealer Gun

Applications: For use with Fusor HD sealers.

Features & Benefits:

- When used with Fusor HD sealers, matches all OEM seam sealers, textured coatings and sound deadening applications
- Material and air flow adjustment controls allow for factory match seams

SIZE	FUSOR #	PART #	CASE
—	312	808498 10111	1

Specialty Products/Accessories



One-Component Manual Seam Sealer Gun

Applications: For use with Fusor DTM sealers.

Features & Benefits:

- B-Line 1/10th gallon cartridge gun with smooth high-powered 26:1 thrust ratio
- Excellent for all sealants – especially handy for thicker materials and in cold weather

SIZE	FUSOR #	PART #	CASE
—	313	808498 10146	1



Red Power 50 mL Cartridges Mixing Tips

Applications: For use with all 1:1 and 2:1, 1.7 oz (50 mL) cartridges, which go with Fusor 300 dispensing gun.

Features & Benefits:

- Size: 0.21" x 4.5" x 24-element (5.3 mm x 114.3 mm x 24-element)
- Bayonet mount

SIZE	FUSOR #	PART #	CASE
Standard Pack	400	808498 10076	12



Red Power 210 mL Cartridges Mixing Tips

Applications: For use with all 1:1 and 2:1, 7.6 oz. (210mL) cartridges (except for Fusor 120/T20, T21, T23, and 2098 which use the #420 Red Power Mixing Tip).

Features & Benefits:

- Size: 0.34" x 5.8" x 24-element (8.6 mm x 147.3 mm x 24-element)

SIZE	FUSOR #	PART #	CASE
Standard Pack	401T	666233 90990	12



Nozzle For 800 Series Sealer

Applications: For use with Fusor HD and DTM sealers.

Features & Benefits:

- Threaded replacement nozzles for caulking tubes

SIZE	FUSOR #	PART #	CASE
—	412EZ	808498 10130	12



Cabinet

Applications: Allows easy accessibility, stocking and storage of Fusor adhesives and accessories.

Features & Benefits:

- Keeps Fusor products dust free
- Makes evaluating inventory easier
- Size: 20"w x 35"h x 12"d (0.51 m x 0.89 m x 0.3 m)
- Complete with shelf, mixer container and hanging racks for opened and unopened cartridges
- Available in Black

SIZE	FUSOR #	PART #	CASE
20"w x 35"h x 12"d (0.51 m x 0.89 m x 0.3 m)	907	808498 10105	1



Total Inventory Management OPTIMIZE YOUR REPAIR MATERIALS. IMPROVE YOUR BOTTOM LINE.

Exclusively offered by Refinish Solutions Group, the TIM information technology application enables collision repair shops to optimize management of repair materials, helping the shop to lower costs, streamline repair processes and improve profitability.

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